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# *Research & Development strategies in large and small companies*

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- *APIDEL, Geneva*

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*Part 1:*  
*General points about R&D*

# *Definition: R&D*

## *Research*

*Systematic investigative process employed to increase or revise current knowledge by discovering new facts.*

*Research is driven by curiosity and may lead to increased knowledge and IP*

- basic research: aimed at increasing scientific knowledge*
- applied research: aimed at using basic research for solving problems or developing new processes, products, or techniques.*

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# *Definition: R&D*

## *Development*

*Investigative activities to develop new products or procedures or to improve existing products or procedures*

*Development uses existing knowledge and ideas and translates them into new products and processes*

- the systematic use of scientific and technical knowledge to meet specific objectives or requirements*
- an extension of the theoretical or practical aspects of a concept, design, discovery, or invention*

# *R&D is not always the same*

- *in Academic Institutions*

*R&D*

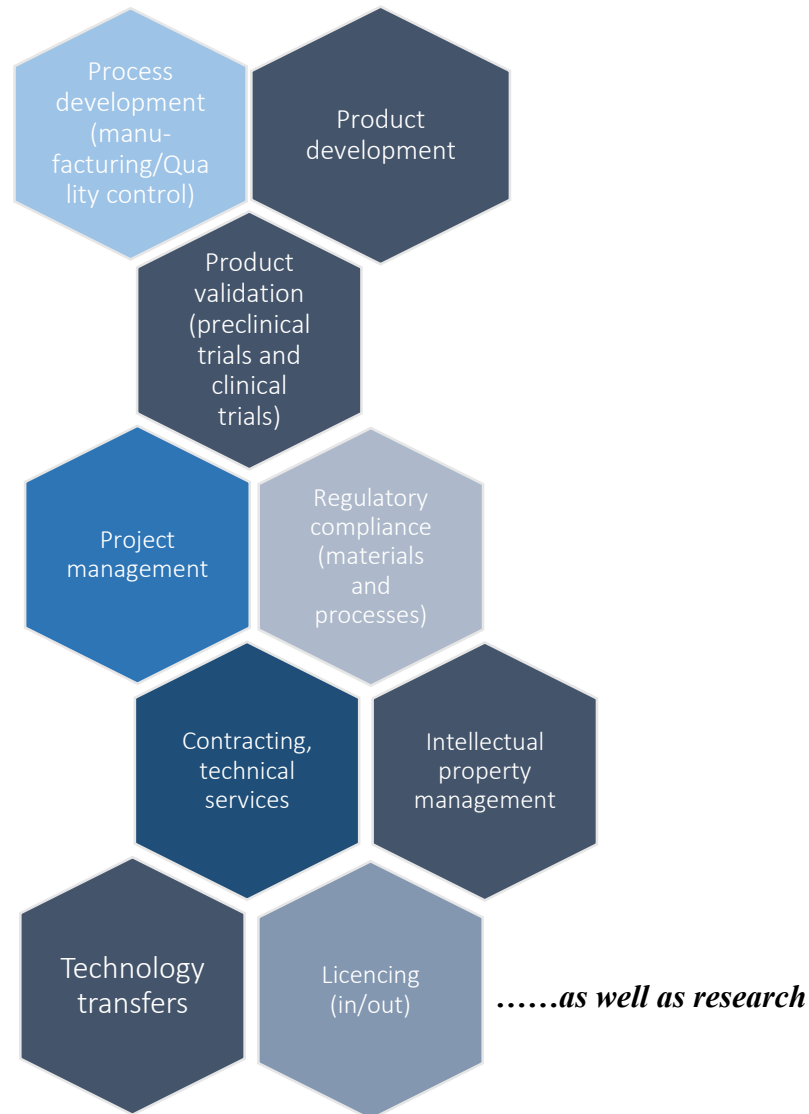
*Output: Knowledge, Ideas, IP*

- *in Commercial Organizations*

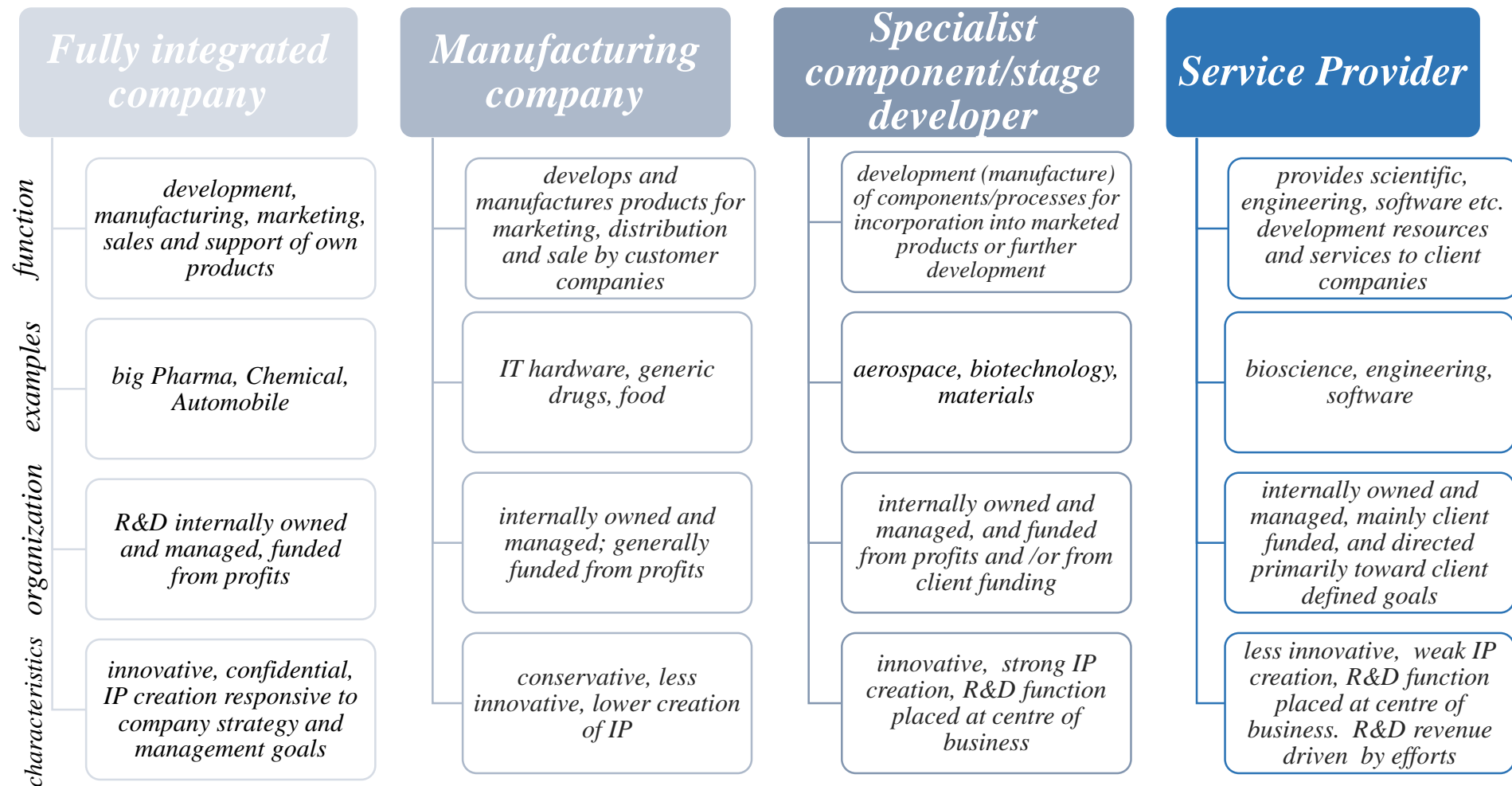
*R&D*

*Output: Products, Processes*

# *R&D activities in companies*



# *R&D and business model*



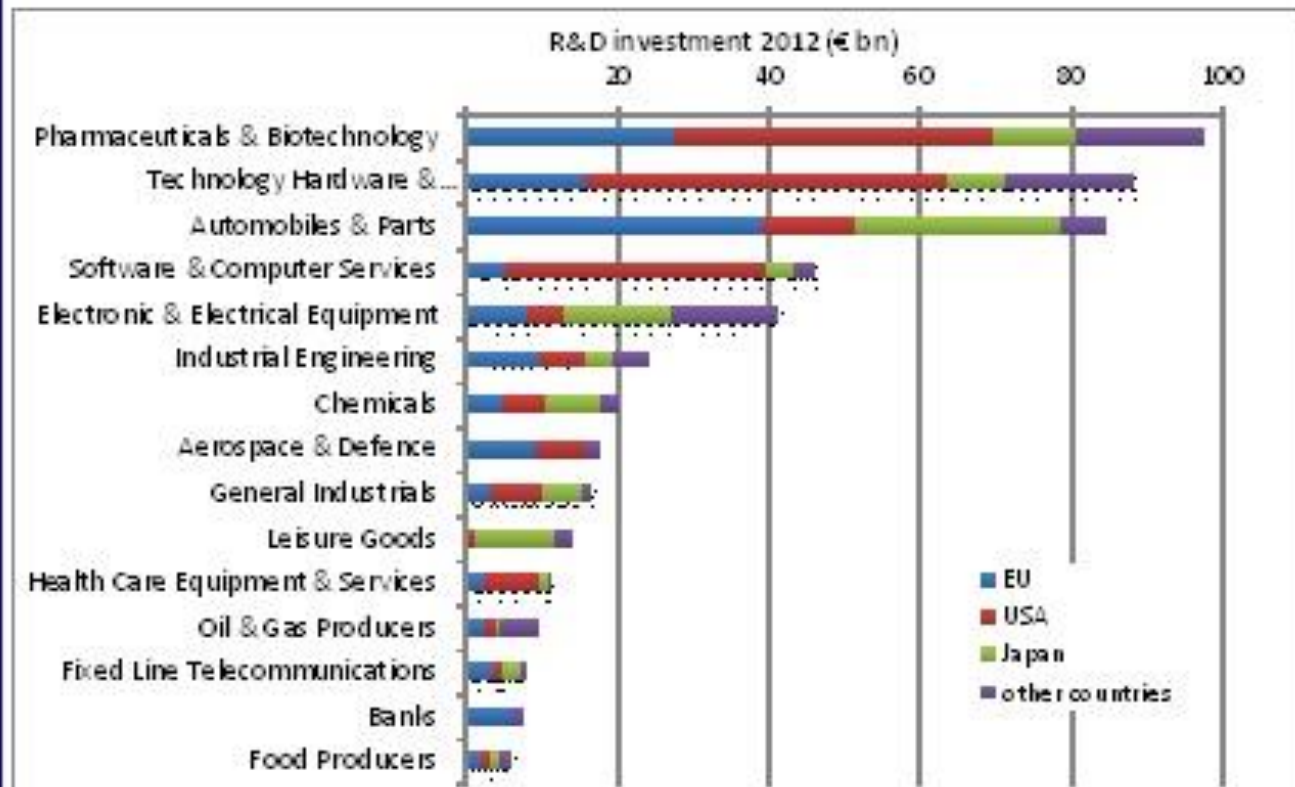
# *R&D management*

*Who / what defines the R&D strategy, objectives, goals and tactics in a company?*

- *Strategy: Market, competition, shareholders, board*
- *Objectives: Board*
- *Goals: Marketing*
- *Tactics: Scientists / engineers (+ accountants)*

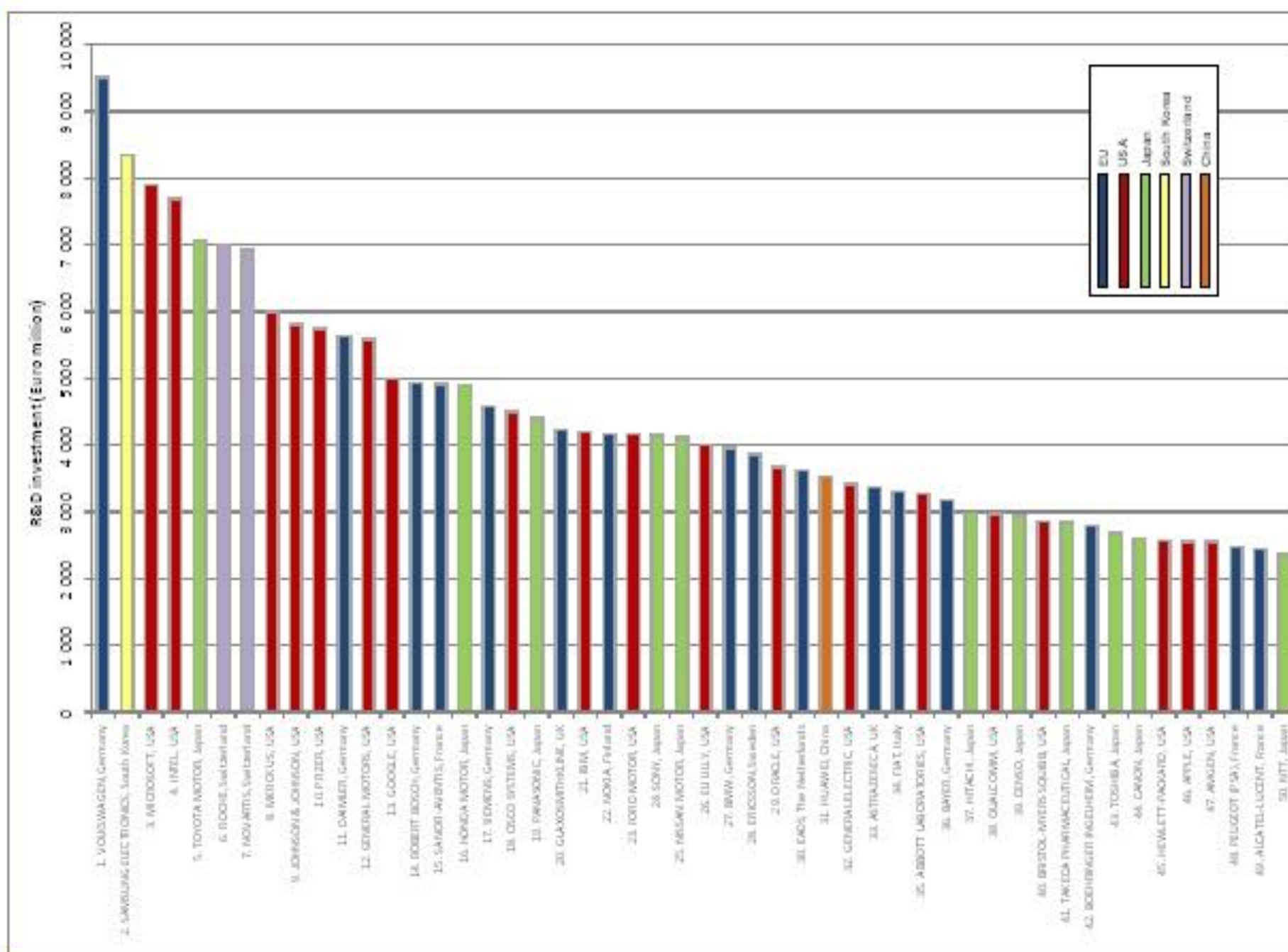
# *R&D spending by industry sector*

**Figure 1. R&D ranking of industrial sectors and share of main world regions for the world's top 2000 companies.**



Source: The 2013 EU Industrial R&D Investment Scoreboard  
European Commission, JRC/DG RTD.

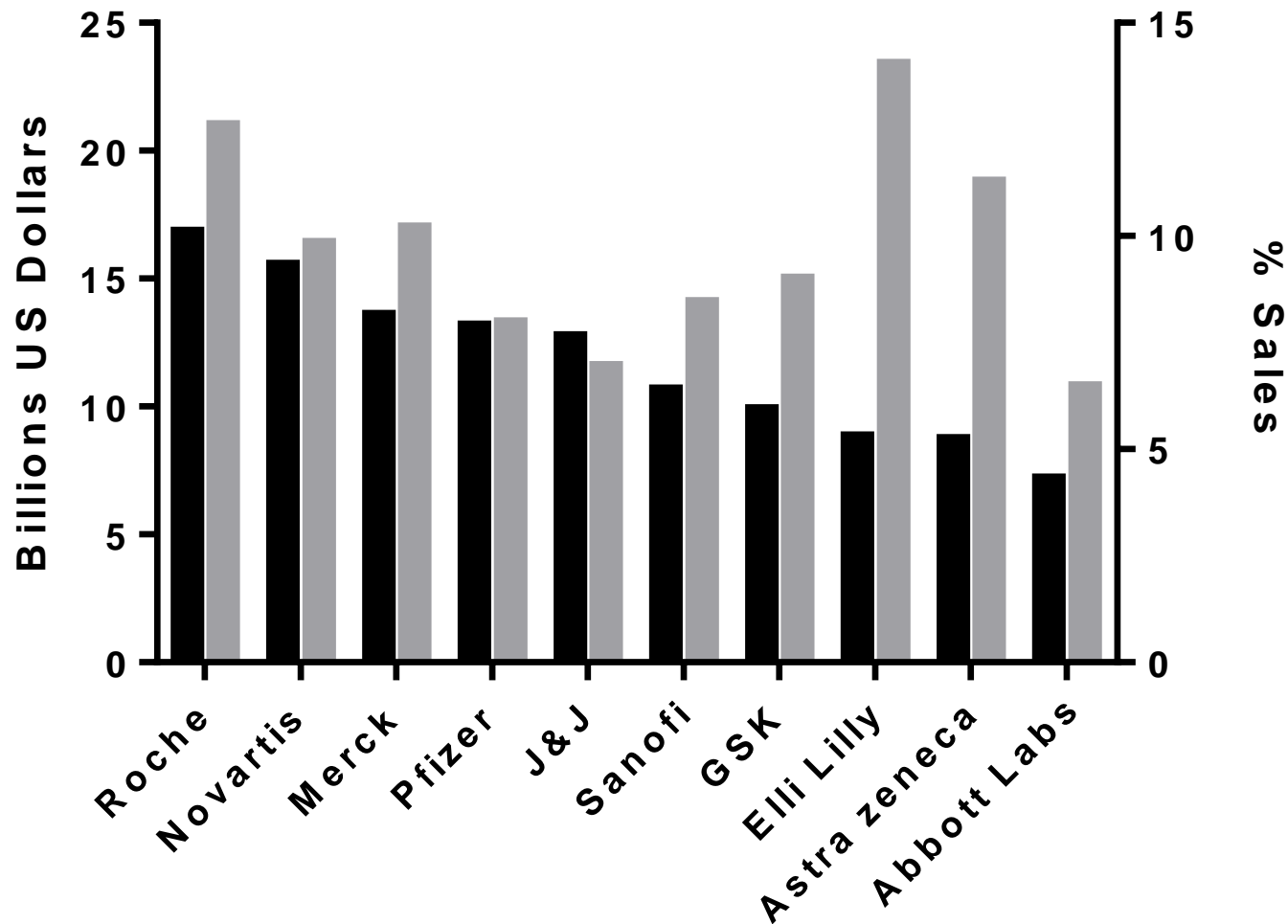
Figure 3. The world's top 50 companies by their total R&D investment (€m) in the 2013 Scoreboard.



# *Innovation and R&D spending*

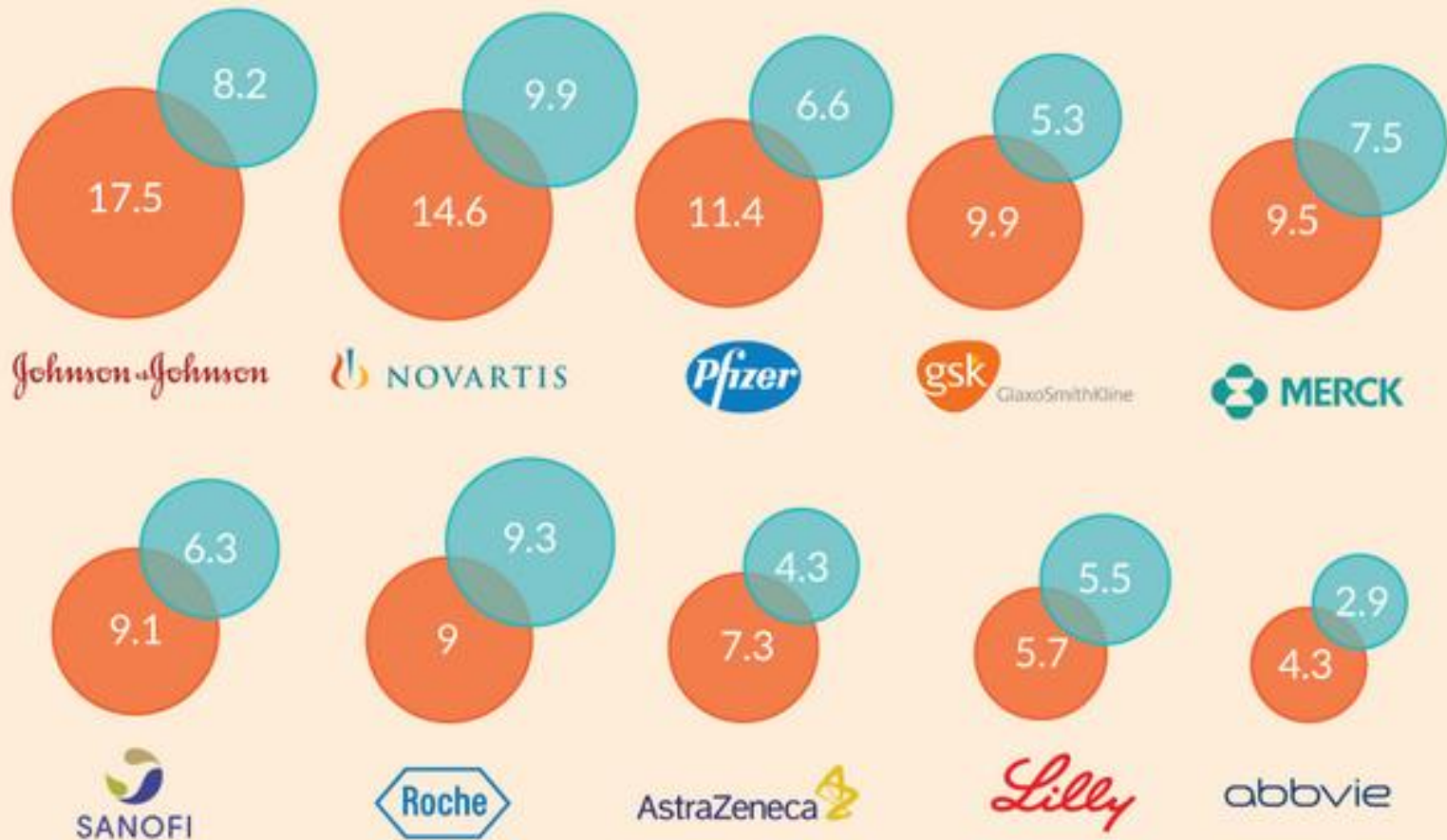


# *R&D expenses*



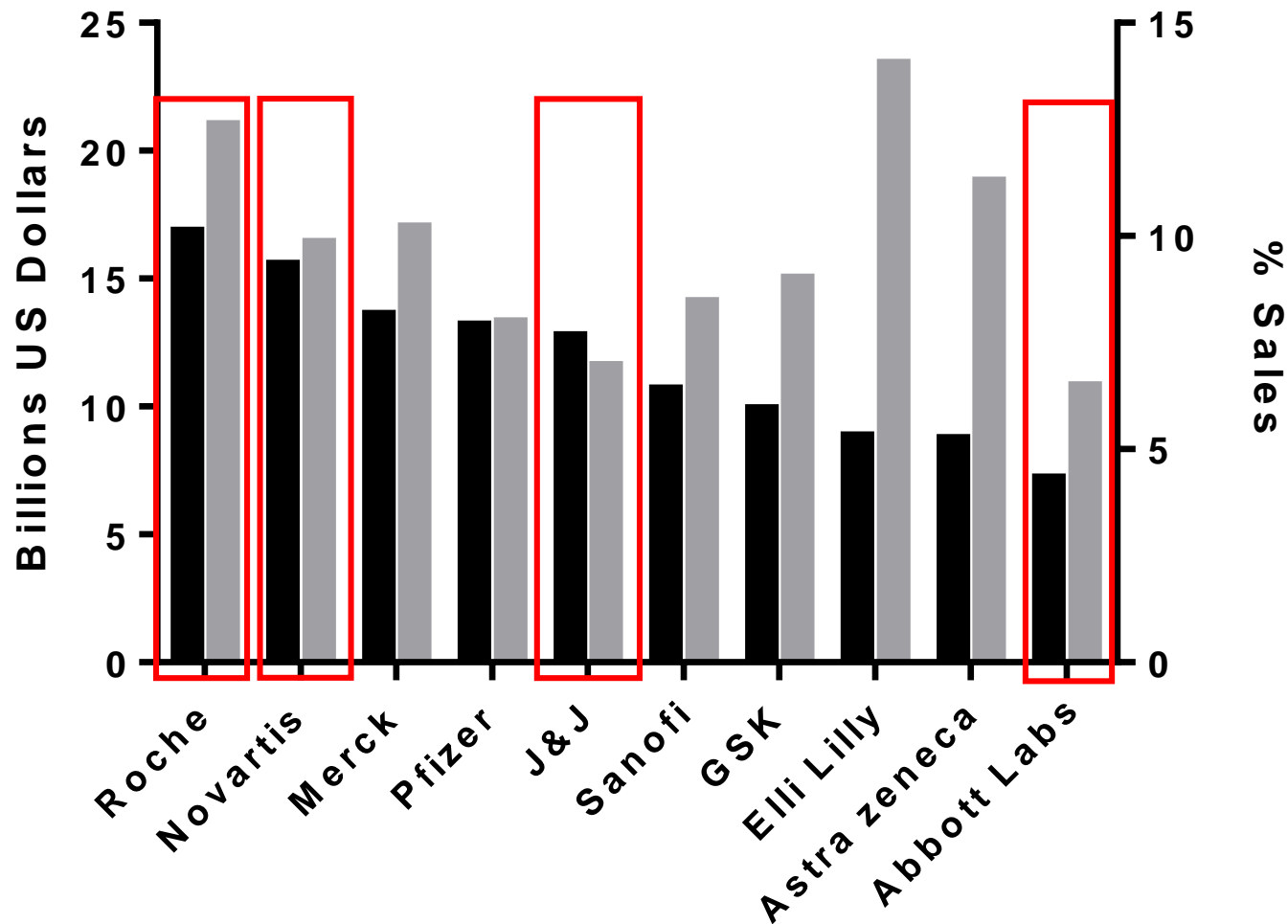
Source: Fierce Pharma, 2012

# HOW MUCH DOES BIG PHARMA SPEND ON: SALES & MARKETING vs. RESEARCH & DEVELOPMENT



IN US \$ BILLION, FOR 2013

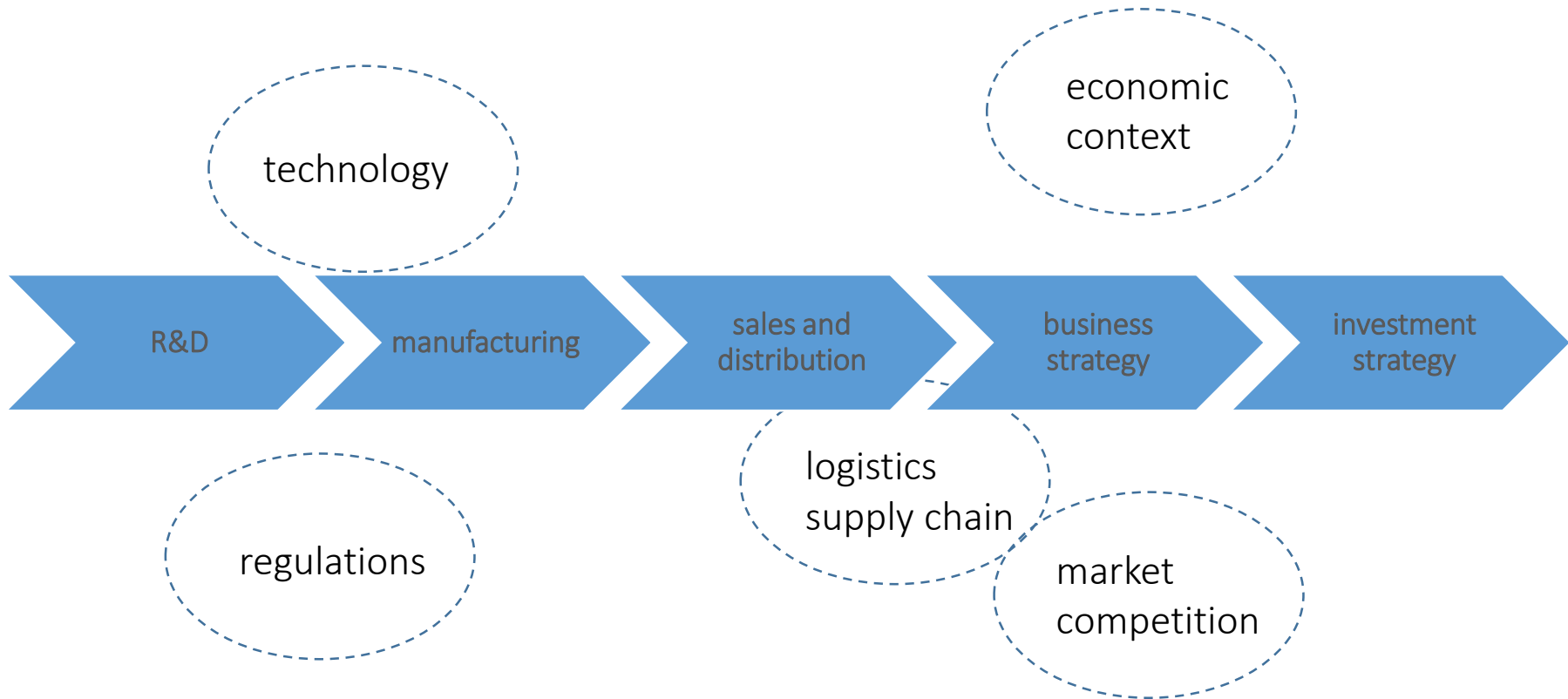
# *R&D expenses*



\* TOP 100 innovators (Thomson Reuters 2014)

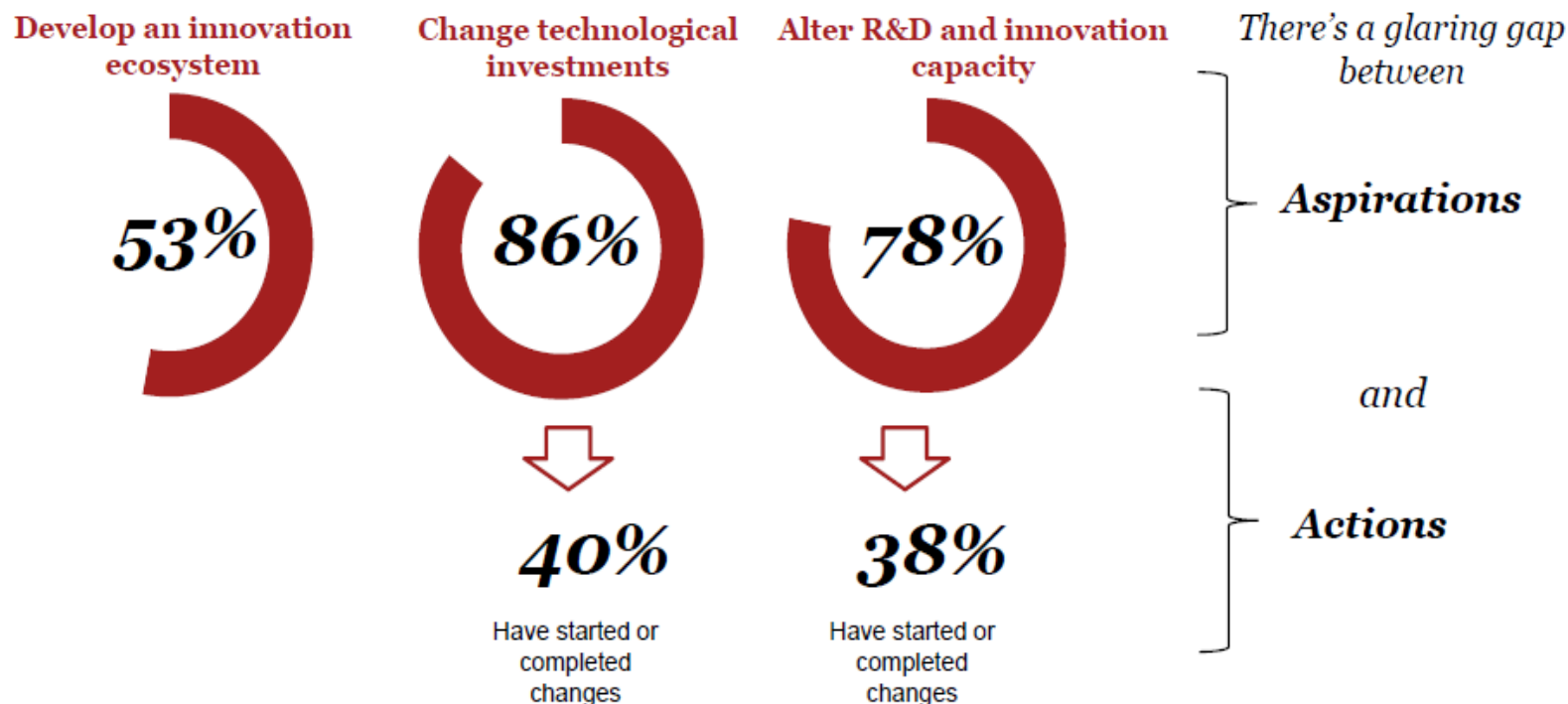
# *Innovation and the role of R&D*

- Innovation: the process of translating an idea or invention into a good or service that creates value or for which customers will pay
- Innovation includes the entire value chain



# *Innovation is critical....*

Most pharmaceutical & life sciences CEOs want to improve their company's ability to innovate



Q: Which, if any, of these national outcomes is your organisation focusing on as a priority over the next three years?

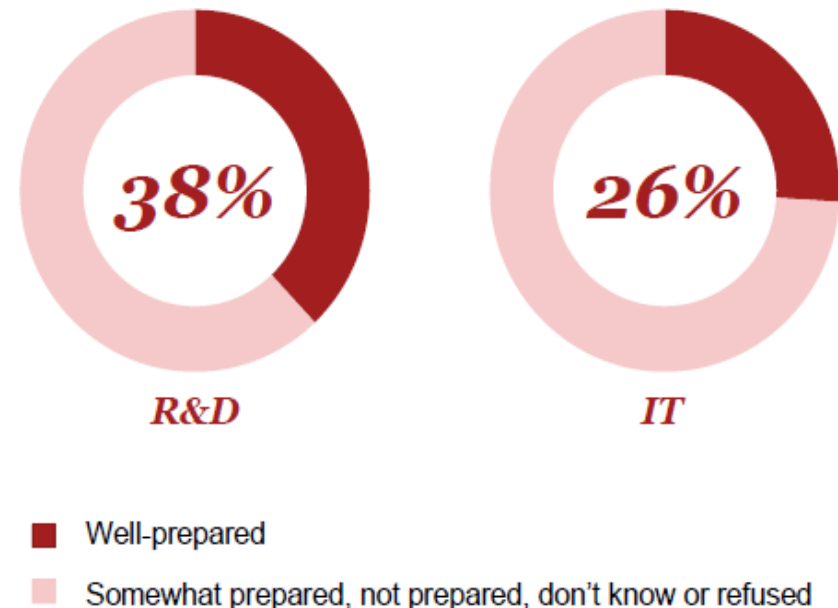
Q: To what extent are you currently making changes, if any, in the following areas?

Base: All respondents (Total sample, 1,344; Pharmaceuticals & life sciences, 119) Aspirations responses include: recognise need to change, developing strategy to change, concrete plans to implement change programmes, and change programme underway or completed.

# *Innovation and the role of R&D*

While nearly four in ten pharmaceuticals and life sciences CEOs told us that their R&D functions are well-prepared for change, just over a quarter show the same confidence in their organisation's IT department.

Q: Thinking about the changes you are making to capitalise on transformative global trends, to what degree are the following areas of your organisation prepared to make these changes?



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# *R&D funding: Where is the money coming from?*

- *on average, major companies fund about 65% of R&D spending from internal funds (i.e. from profits)*
- *about 35% is sourced from outside e.g. governments, not for profits, etc.*

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## *Part 2*

*R&D in a start up company: Apidel, Geneva*

# *APIDEL – the beginnings*

2007

*University of Geneva licences two early-stage polymeric compounds to a US company*

*Company does not develop technologies*

2010

*University of Geneva recovers rights and decides to create a spin-off*

2011

*Apidel is created*

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# *APIDEL – the people*

## **Founders:**

- Alan Cookson, CEO
- Robert Gurny, CSO
- Michael Moeller, Technical Director

## **Employees:**

- Victoria Sarraf, Alliance Manager
- Vitalia Bakhtina, Funding Coordinator
- Thibault Mugnier, Development Scientist
- Herve Courthion, Development Scientist
- Emilie Belisse, Pharmaceutical Intern
- Naoual Dahmana, PhD student at UNIGE
- Doris Gabriel, R&D Manager

# *Eclosion – a first home for Apidel*

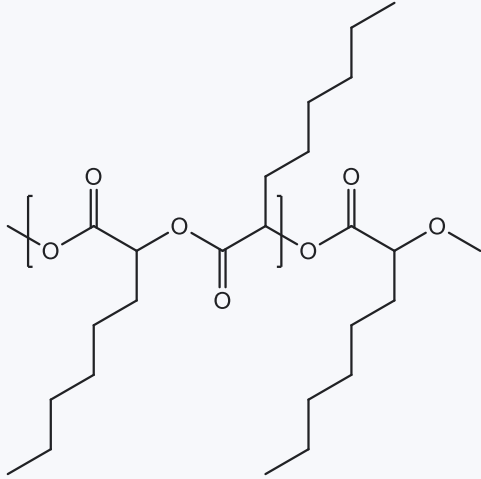


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# *Eclosion — Geneva Life Science Incubator*

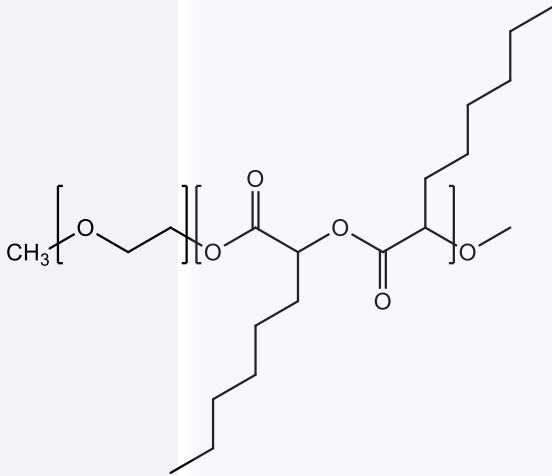
- *Eclosion: life science incubator financed by the State of Geneva*
- *Eclosion provides office/lab space and access to state of the art equipment to Apidel*
- *Special equipment (microscopes, rheometers, particle sizers etc.) which is not available in the incubator is accessed through **UNIGE***
- *Further services include:*
  - *clinical, manufacturing, business and financial support required to assess the discovery's scientific and business potential*
  - *the production resources, infrastructure and high-level expertise required to validate it experimentally*
  - *access to finance for the creation and development of a new company*

# *APIDEL: the technology*



## ***ApidCOR: hexPLA***

*injectable, liquid polymer for extended release formulations*



## ***ApidSOL: mPEGhexPLA***

*micellar nanocarriers for drug solubilization and transport across biological barriers (skin, mucosa or cornea)*

# *ApidCOR platform*

- Liquid, injectable polymer for sustained release



# *How is ApidCOR different?*

Versatile delivery platform

- for proteins, peptides and small molecule APIs; multiple administration routes

Improved release profiles

- steady release up to 6 months, low burst effect and inter-individual variability

Improved biocompatibility

- no signs of foreign body reaction or chronic inflammation; safe degradation products

«Mix and use» manufacturing

- no organic solvents, simple dispersion or dissolution of drug in ApidCOR

Patient-friendly

- small needle injection; ready-to-use syringe

# *ApidCOR: formulation process*

- “Mix and use” formulation process

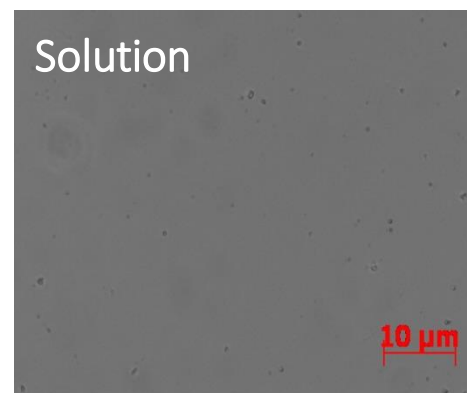
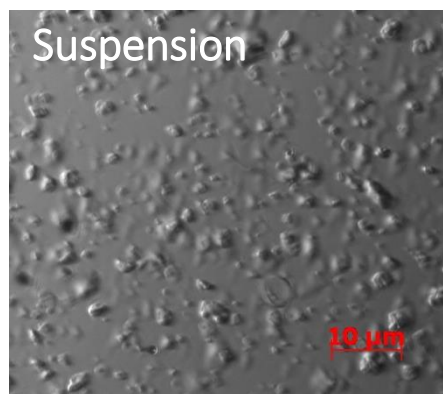
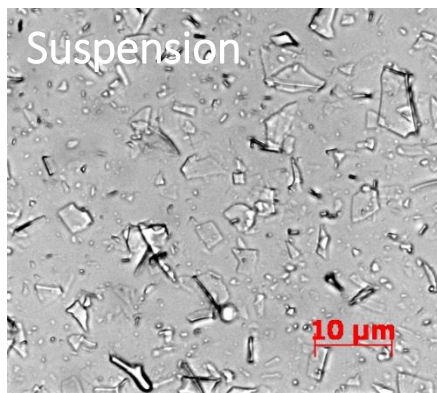
API + hexPLA



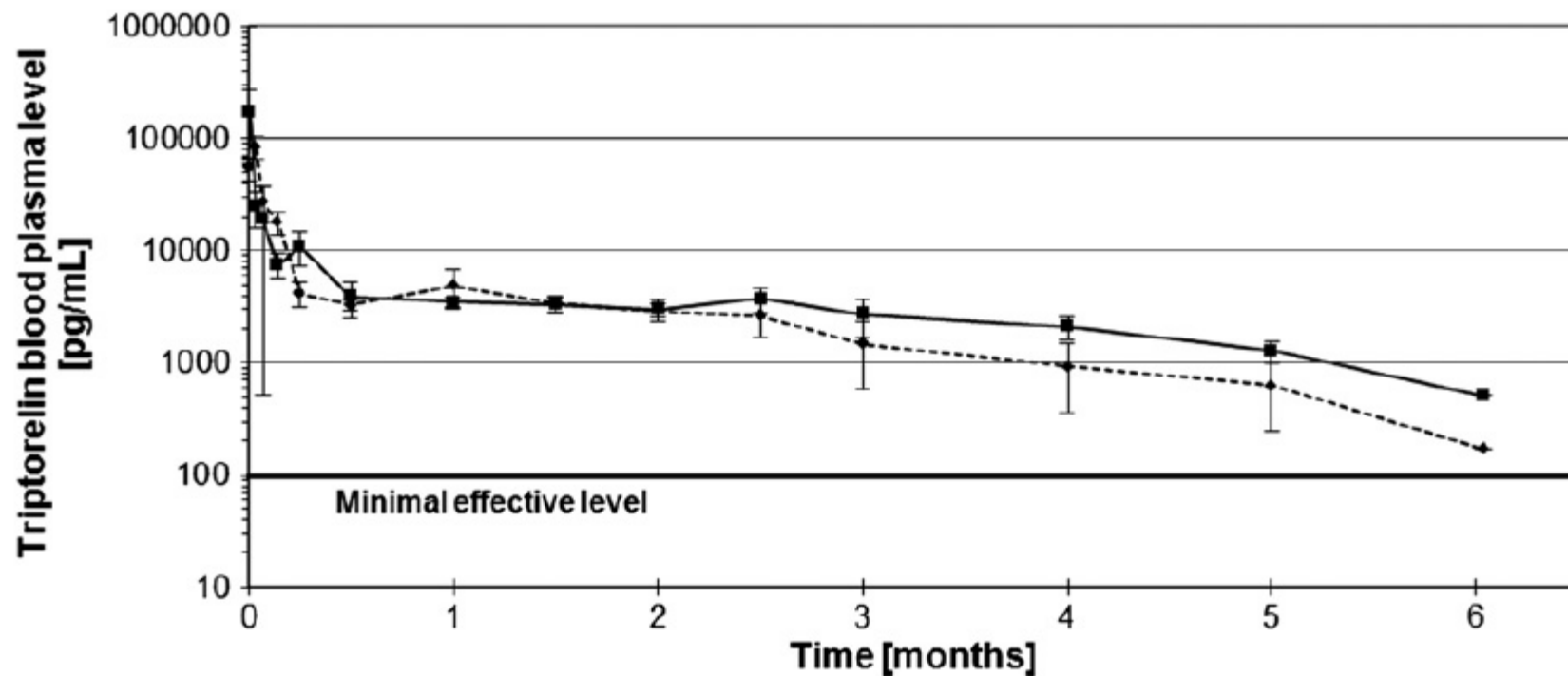
API-hexPLA  
formulation

Suspension

Solution



# *ApidCOR: improved efficiency*



*Solid line: 10% triptorelin; dashed line: 5% triptorelin*

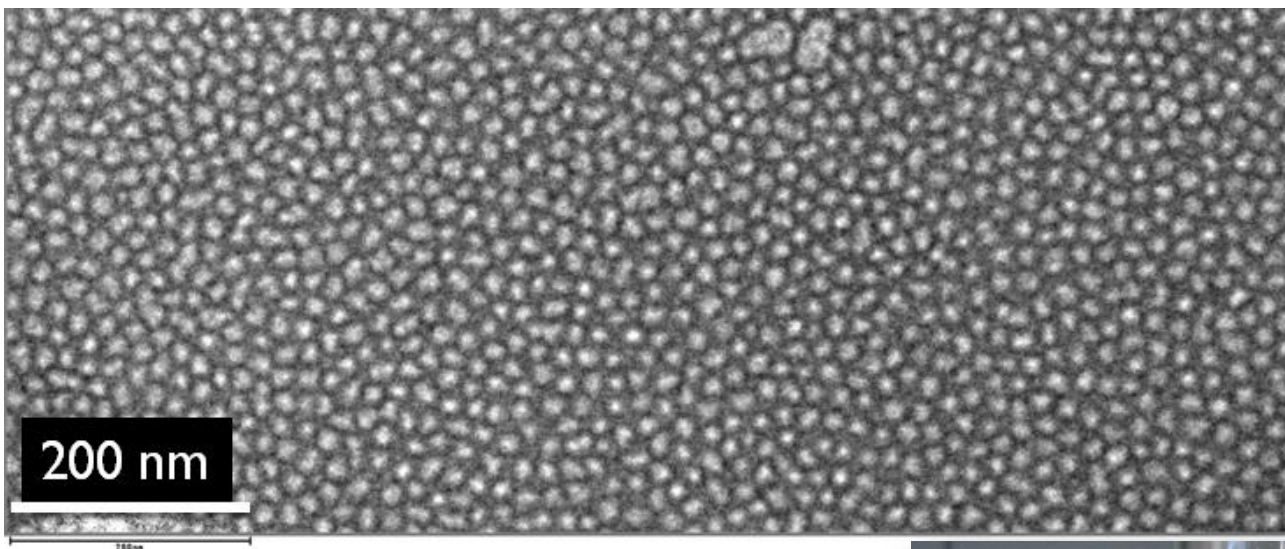
# *ApidSOL platform*

- *Nanocarrier for drug solubilization and local delivery*



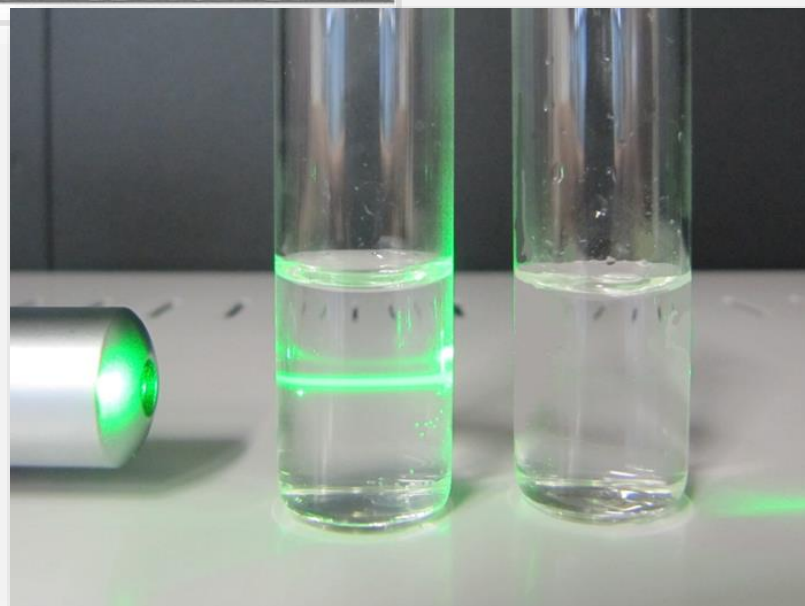
# *ApidSOL platform*

- *Nanocarrier for drug solubilization and local delivery*



*Small & uniform  
size (TEM)*

*Micelles detected by  
light scattering only*



# *How is ApidSOL different*

Versatile delivery platform

- applicable to most poorly water-soluble small molecule APIs

Improved solubility

- leads to a significant solubility enhancement (up to several 1000 x)

Improved delivery

- improved delivery into cornea, skin and mucosal surfaces

Improved biocompatibility

- safe in preclinical studies

«Mix and dispense» manufacturing

- single operation manufacturing, self assembly of nanocarrier

# *EYE delivery: improved efficiency*

## *Restasis® formulation*

- Anionic microemulsion (castor oil-water, stabilized by polysorbate 80)
- 0.5 mg/mL (cyclosporine A)



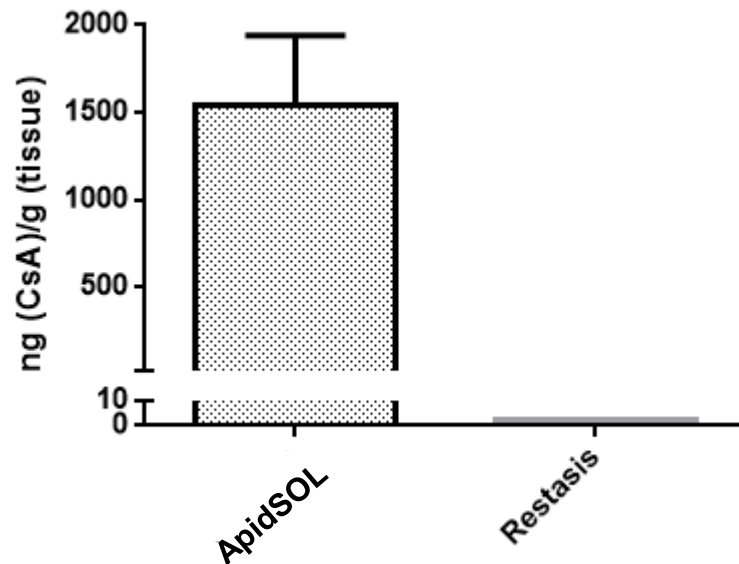
## *ApidSOL formulation*

- Micelle formulation
  - Size ( $Z_{av}$ ) < 50 nm
- 0.5 mg/mL (cyclosporine A)

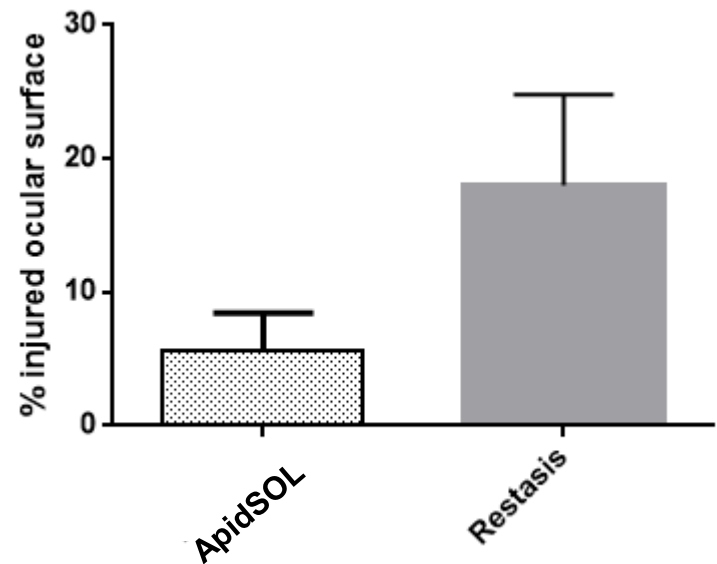


# *EYE delivery: improved efficiency*

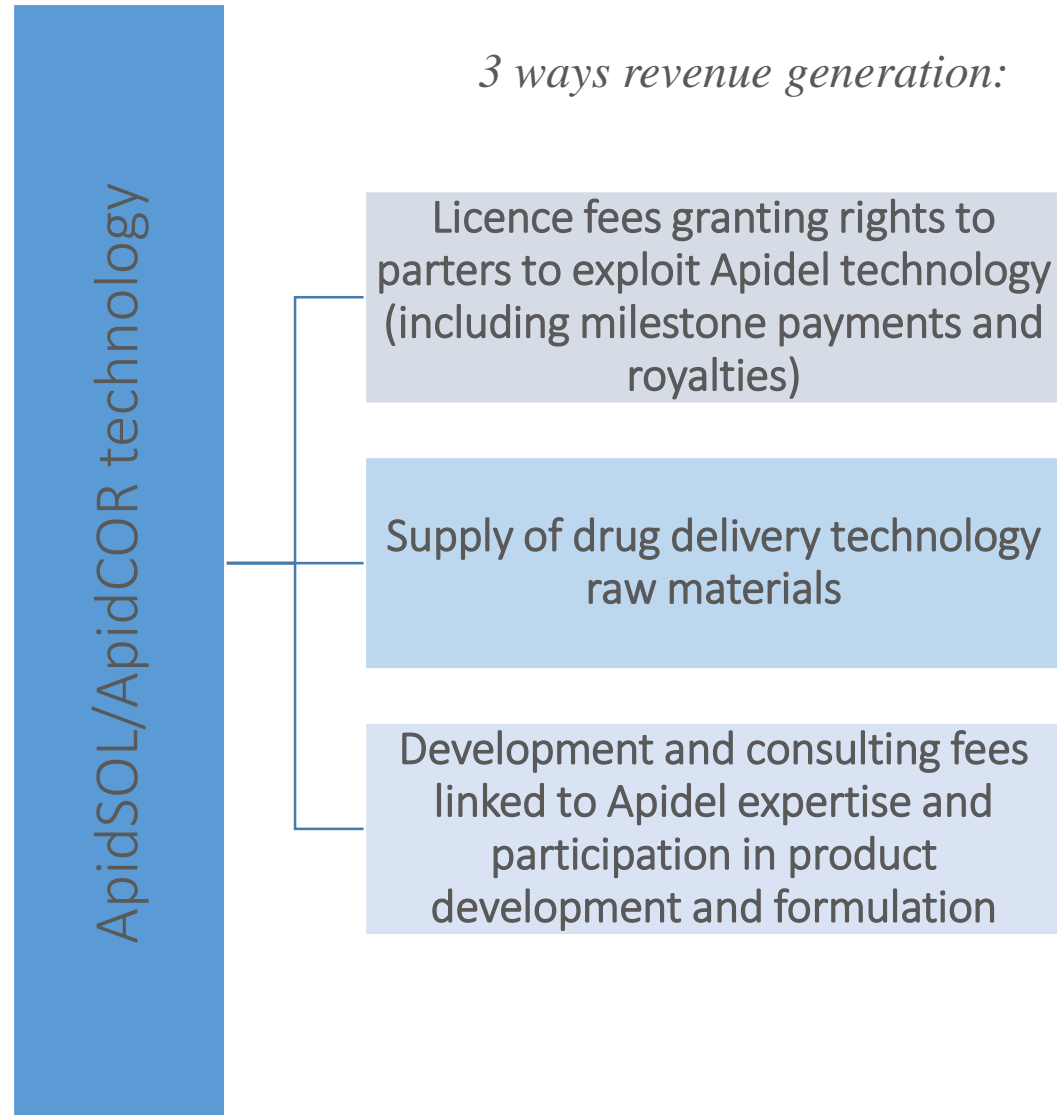
*Corneal drug delivery*



*Corneal surface damage*



# *APIDEL: business model*



# *APIDEL: R&D strategy*

## *PARTNER PROJECTS*

*ApidCOR/ApidSOL  
formulations for improved  
delivery of partner's  
proprietary molecules*

*Formulation  
feasibility studies*

*Preclinical proof  
of concept studies  
at CRO (or at  
partner site)*

*Clinical  
development (at  
CRO or partner  
site)*

## *INTERNAL PROJECTS*

*ApidSOL/ApidCOR  
formulations for improved  
delivery of non-  
proprietary molecules*

*Formulation  
feasibility studies*

*Preclinical proof  
of concept studies  
at CRO*

*Clinical  
development (at  
CRO)*

# *R&D: collaborative projects*

*Partners: big-, mid- and small-sized pharmaceutical companies*

*Funding: research fees to be paid by Pharma partner*

*Active pharmaceutical ingredients: small molecules, proteins, peptides*

*Applications: topical, ophthalmic, parenteral, intravitreal*

## *Typical project steps:*

- 1. Establishment of a workplan, budget and timelines*
- 2. Formulation work: feasibility and optimization*
- 3. Formulation work: stability and optimization*
- 4. Selection of formulation candidate*
- 5. Preclinical studies: sample shipment*
- 6. Further formulation optimization and long term stability*

FEASIBILITY

PRECLINICAL PROOF  
OF CONCEPT

FORMULATION  
DEVELOPMENT

# *R&D: preclinical toxicology*

*Toxicology studies according to development program*



*Dermatology  
topical*



*Ophthalmology  
topical*



*Ophthalmology  
ivt*



*GIT  
rectal*



*Otology  
it*

*Selection of formulation candidate*

*Establishing of formulation specifications (sterility, endotoxins etc.)*

*Transfer process/analytics to GMP qualified manufacturing site*

*Sample shipment logistics/project management*

# *R&D: internal projects*

## ***Partners:***

*Universities, Hospitals,*

## ***Funding:***

*federal or european funding (CTI etc), company funds*

## ***Fields:***

- Delivery to the anterior and posterior segment of the eye*
- Delivery of the GIT tract*
- Delivery to the ear*
- Dermal delivery (inflammatory, oncology)*

# *R&D: polymer manufacturing*

- *Upscale: from g to kg scale*
  - *select robust synthetic strategy*
  - *establish purification tools*
- *Polymer specifications and analytical methods*
  - *identify, develop and transfer analytical methods*
  - *establish effect of dispersity/impurities/residuals on functional performance*
  - *establish effect of dispersity/impurities/residuals on toxicological profile*
- *GMP production*

# *R&D: formulation upscale/transfer*

- Upscale: from mL to L
  - *select process which allows handling of several liters (heat generation, wear, generation of bubbles etc)*
  - *optimize process time*
- GMP: selection of compliant processes
  - *testing of equipment which is compliant for use in pharmaceutical production*
- Aseptic/sterile manufacturing
  - *testing of equipment which can be sterilized*
  - *Filter and pressure systems for handling large volumes*
- Documentation and transferability to CMO

# *Summary*

- R&D is dual: collaborative research & internal development programs
- R&D is «multi-task»
- R&D is flexible/responsive
- R&D stage will change with company development
- R&D is part of management