

The Impact Volcanic Ash has on Jet Engines – Latest Understanding

2nd IUGG-WMO Workshop on Ash Dispersal Forecast and Civil Aviation – 18-20 November 2013

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Engine Environmental Protection

Rolls-Royce

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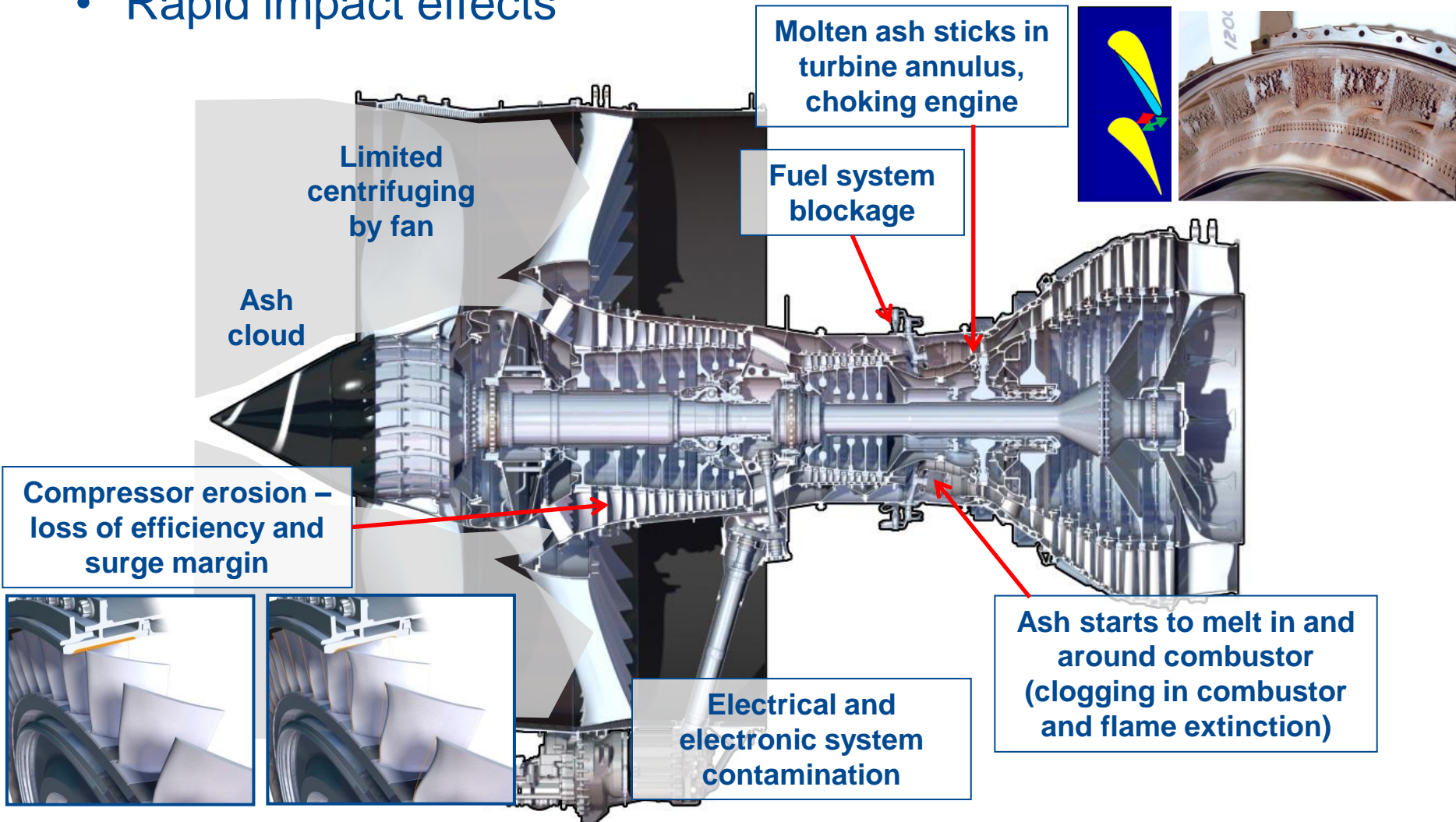
Introduction

- Qualitative understanding of engine damage mechanisms
- Quantitative understanding of engine damage mechanisms in 2010
- Rolls-Royce's activities 2010 – 2013
 - Including quantitative investigations 2011 – 2013
- Current Position



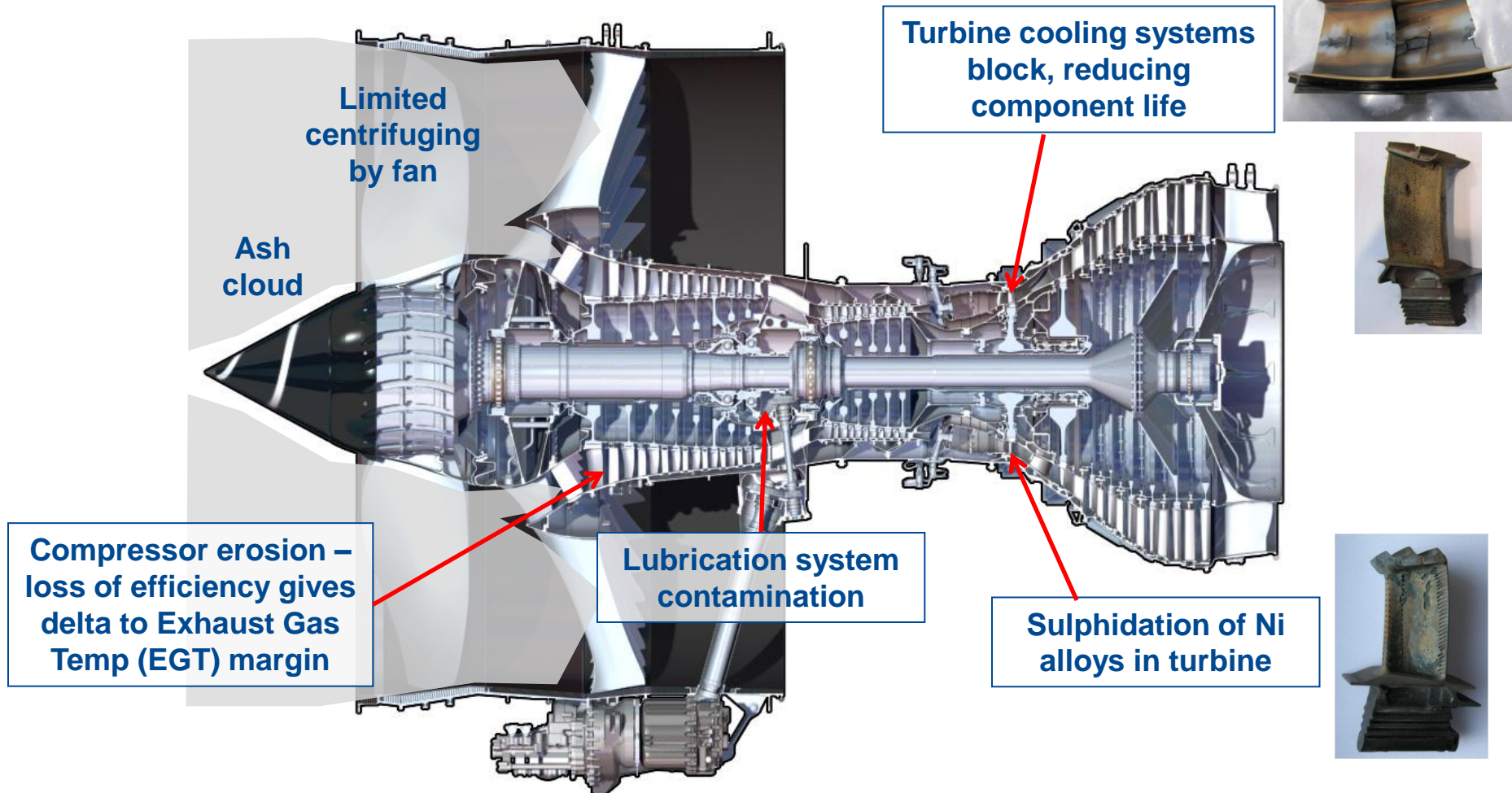
What We Know – Engine Damage Mechanisms ³

- Rapid impact effects



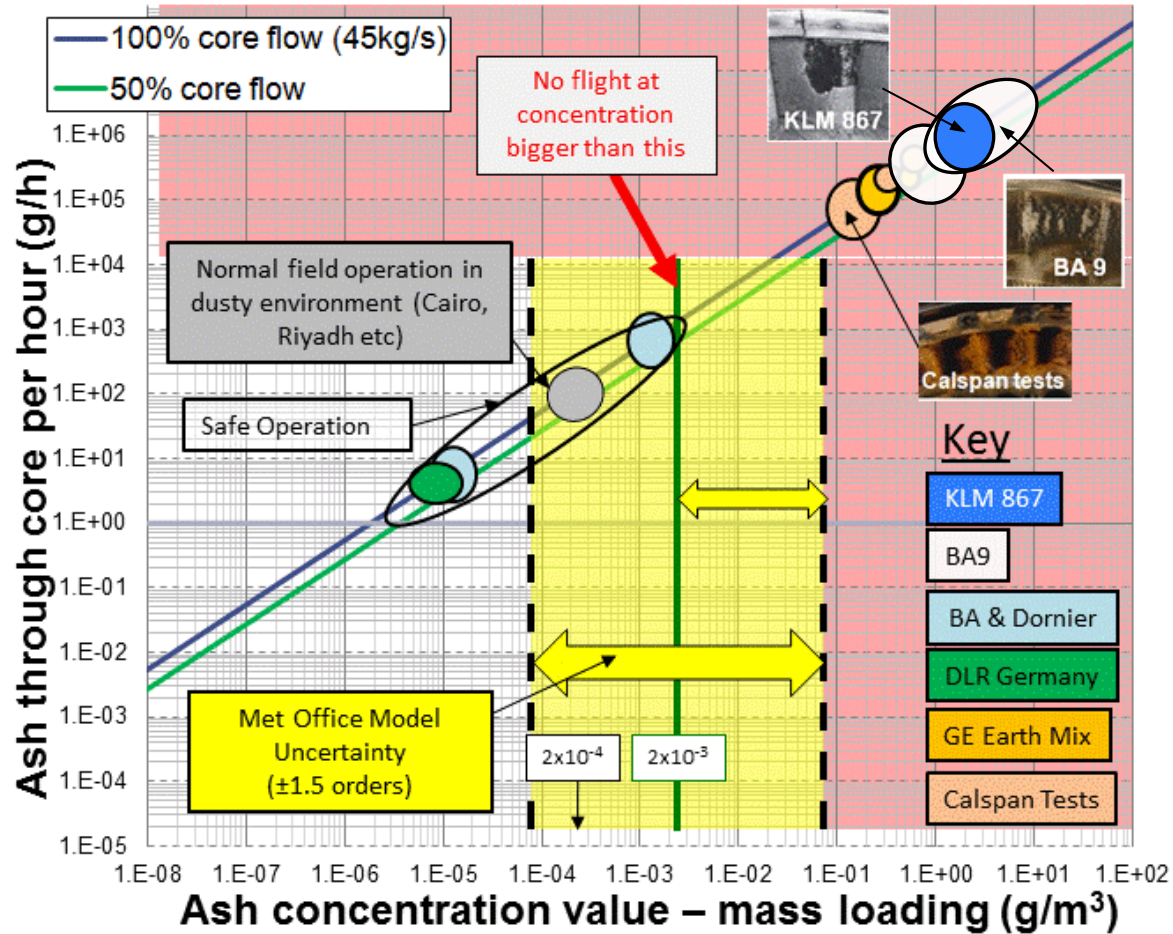
What We Know – Engine Damage Mechanisms ⁴

- Longer term ‘cost of ownership’ damage

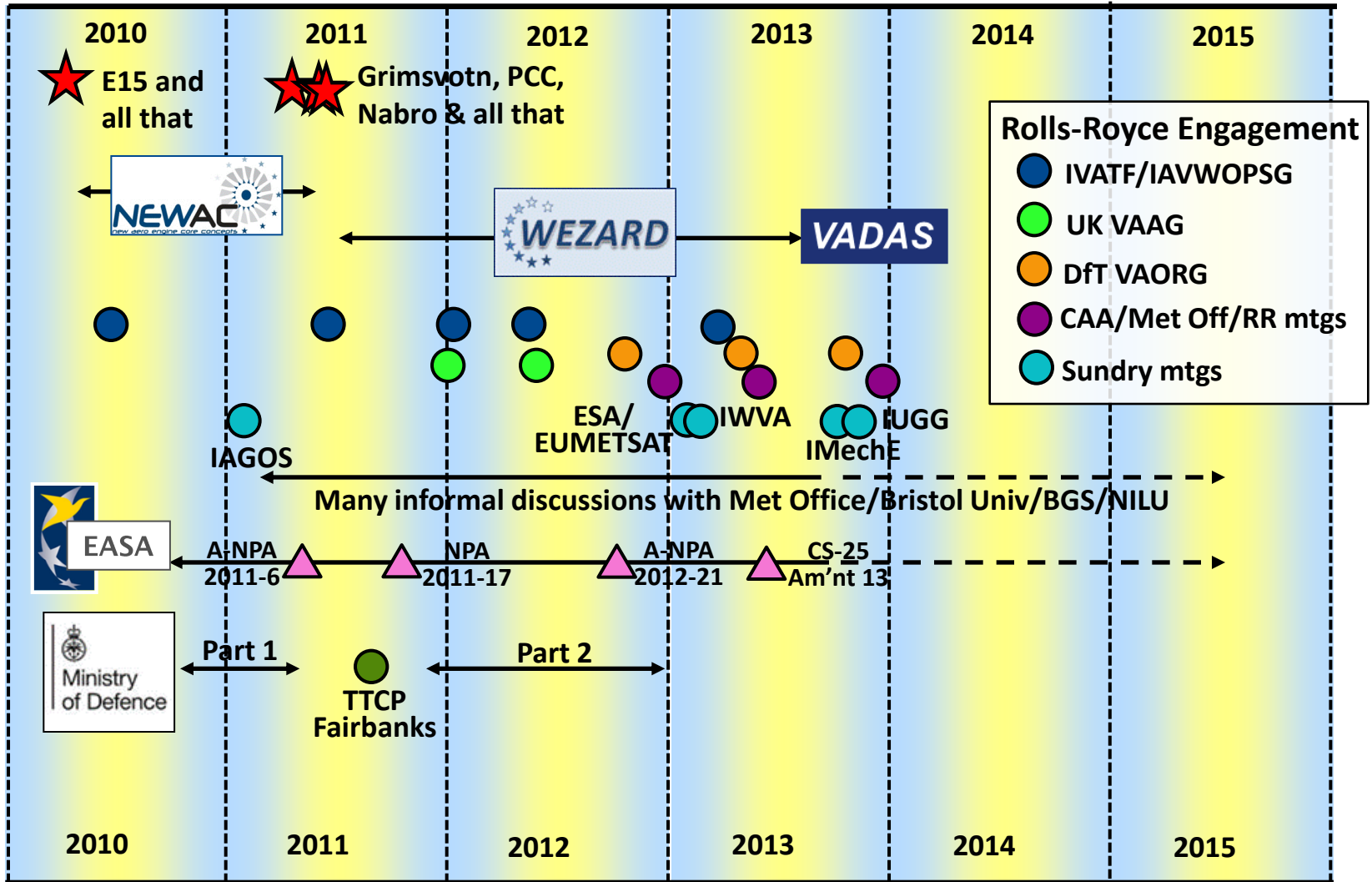


2010 Quantitative Understanding

- Engine susceptibility – 2010 RR engine ‘Safe-to-Fly’ chart

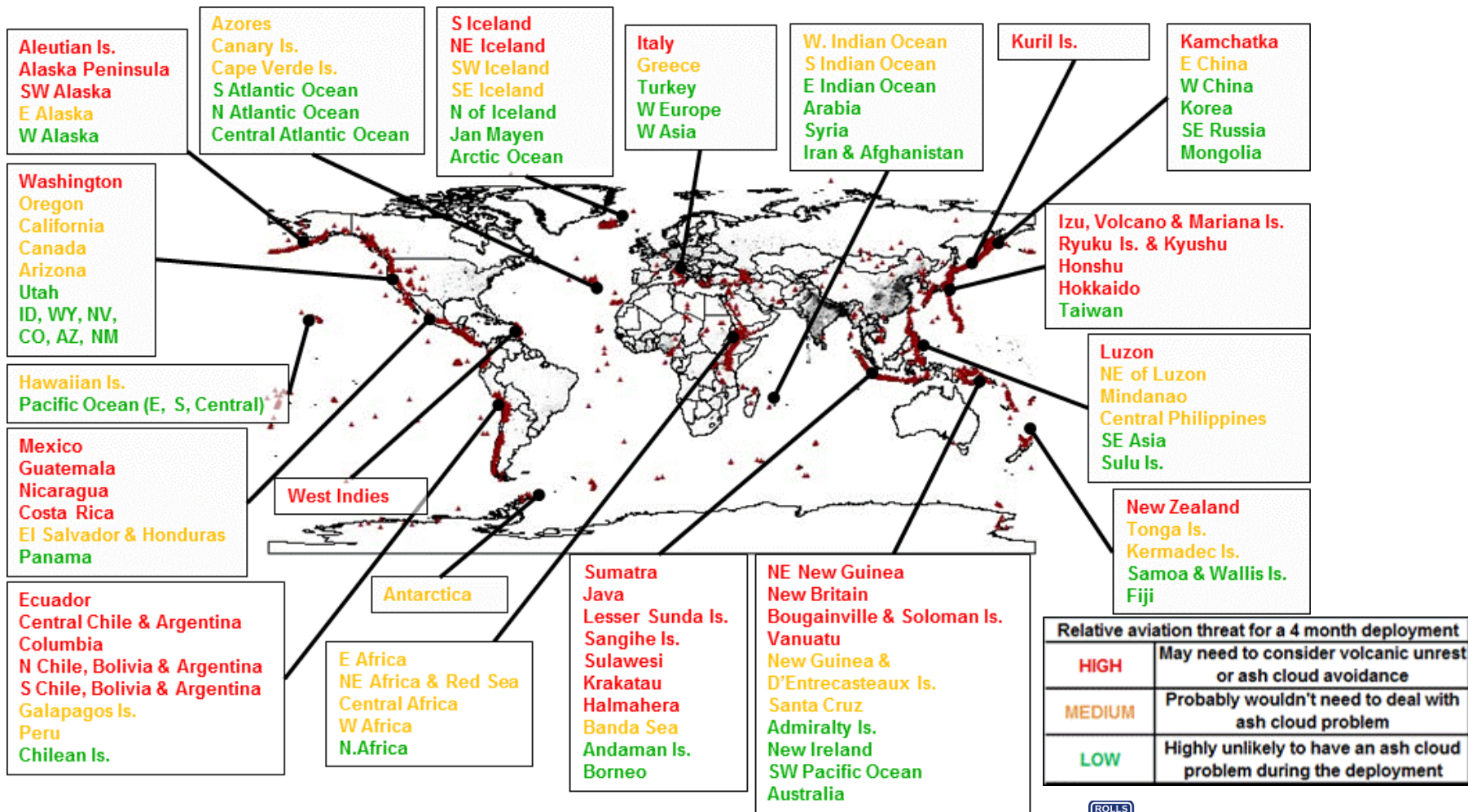


Rolls-Royce Activities 2010-2013



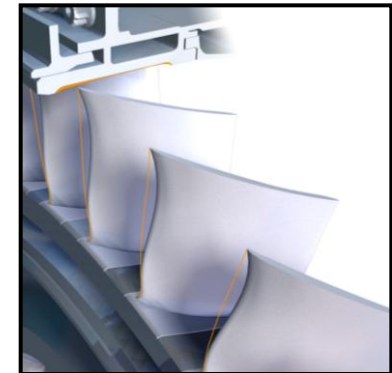
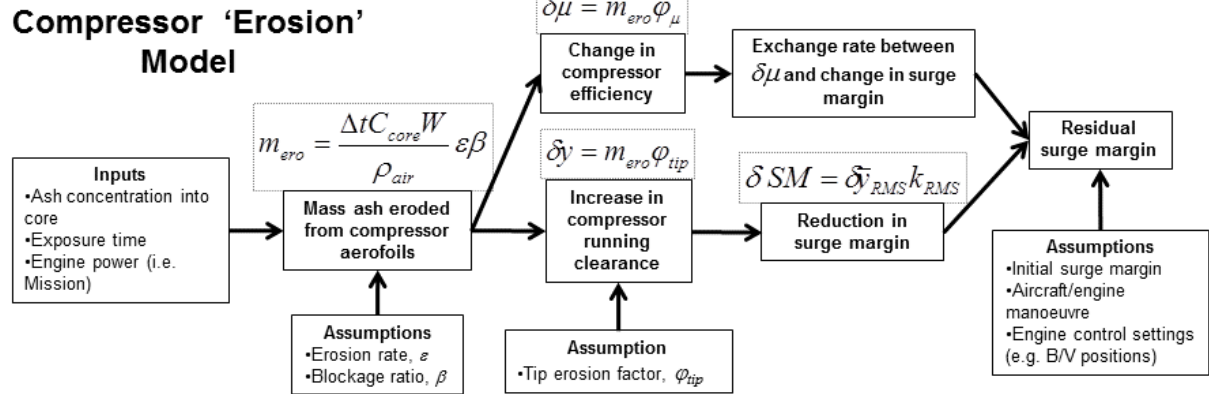
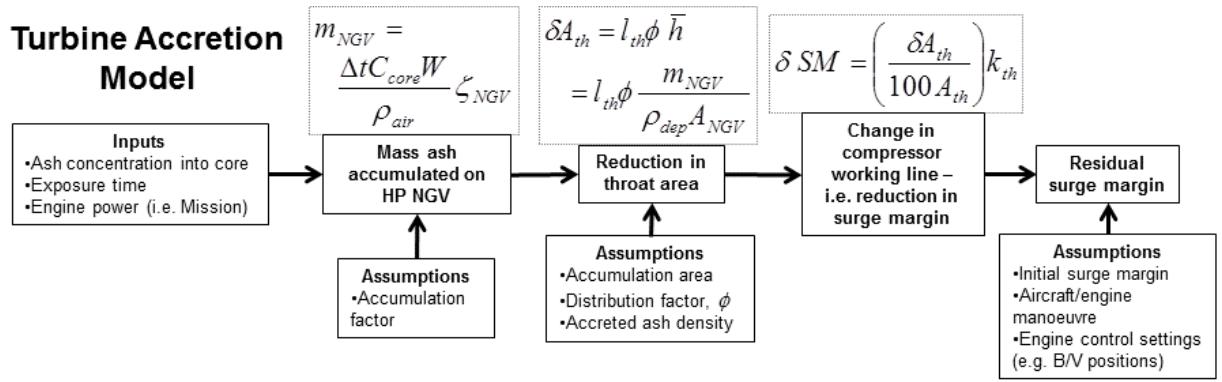
MoD Funded Research 2012

Global VA Risk Assessment



MoD Funded Research 2012

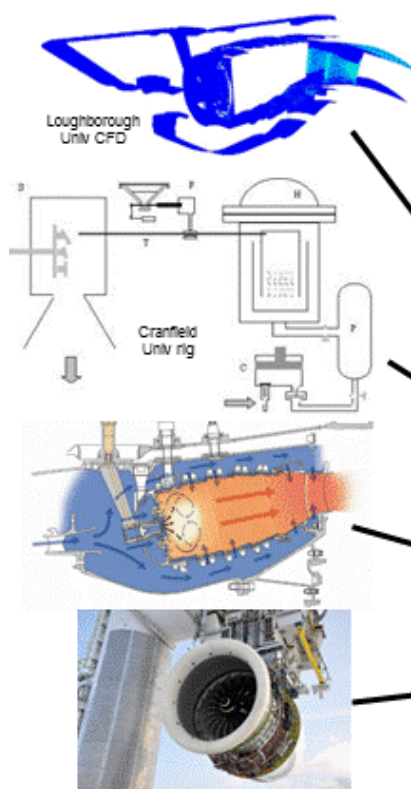
- Operability model uncertainty – duration of exposure before engine stops working



- Uncertainty greater than an order of magnitude

MoD Funded Research 2012

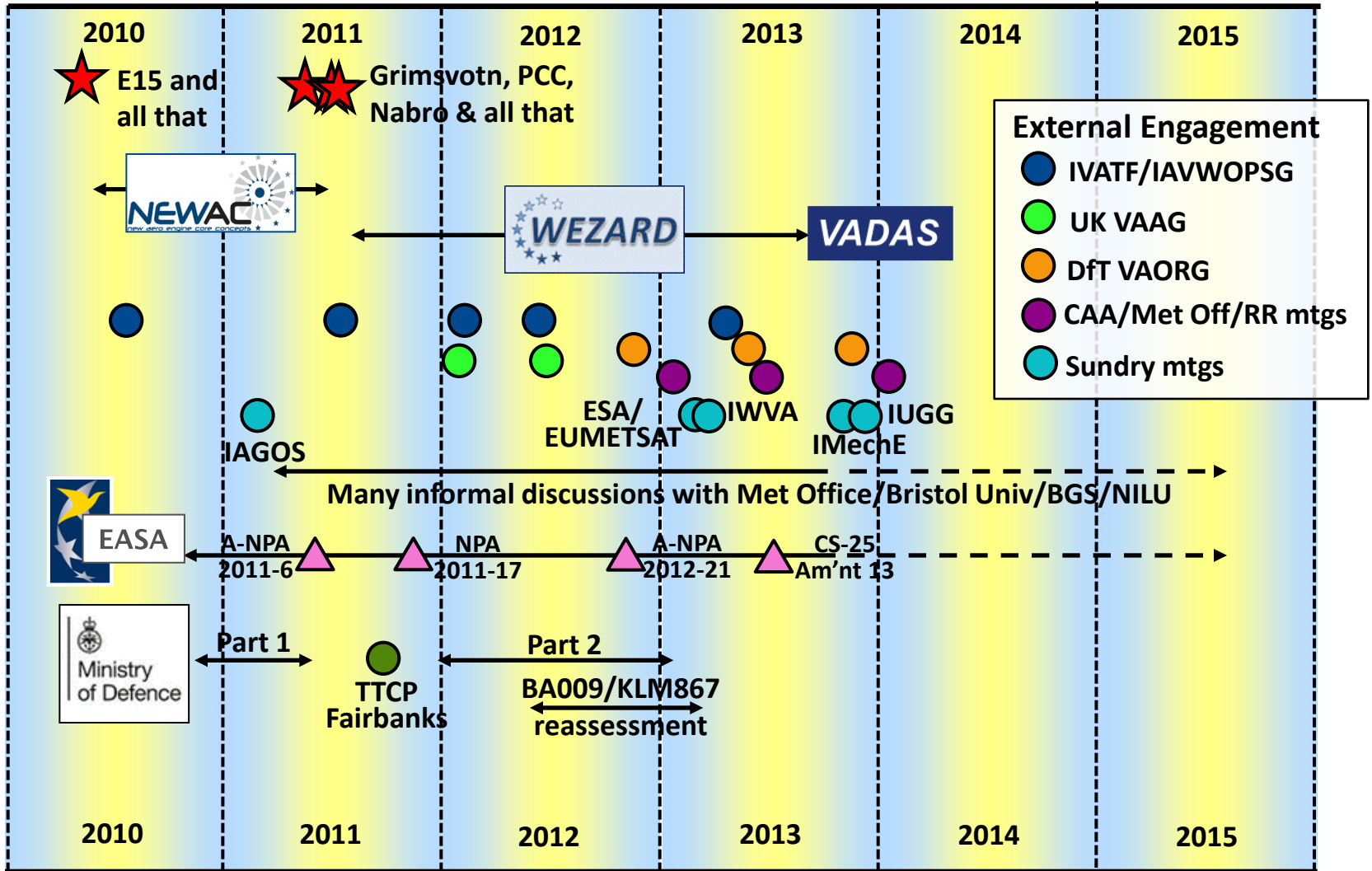
- Proposed Research Programme to reduce uncertainty



	Fan	Compressors	Combustors	Turbines
Phenomena	Particle centrifuging	Impingement, Erosion, Abrasion	Particle aggregation, Accretion	Ash accretion, Deposit shedding
Damage		Erosion, Rotor path lining abrasion	Fuel nozzle blockage	NGV throat blockage
CFD model	~£50k	~£100k	Combustor & NGVs ~£170k	
Sub-element test rig		Erosion ~£300k Abrasion ~£1M	Hot NGV accretion £500k-£1.5M	
Sub-assembly test rig		Compressor rig ~£4M	Combustor with NGV rig ~£2M	
Engine test		>£3M		

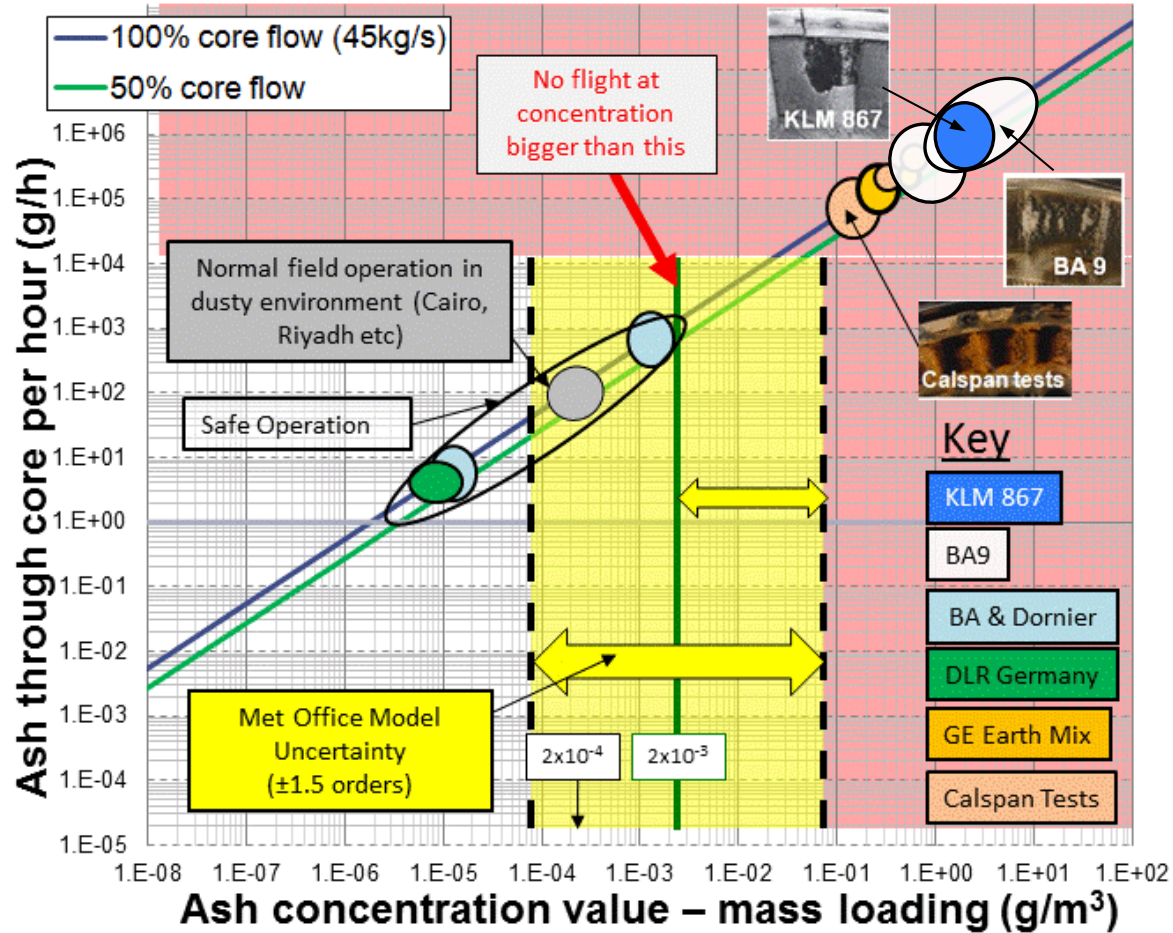
- Partial reduction in modelling uncertainty - £1.5M - £2M
- Substantial reduction in modelling uncertainty - >£15M

Rolls-Royce Activities 2010-2013



Reassessment of BA009 & KLM867 Events

- 2010 assessment based on compressor erosion & turbine accretion calculations



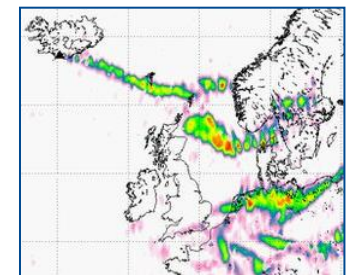
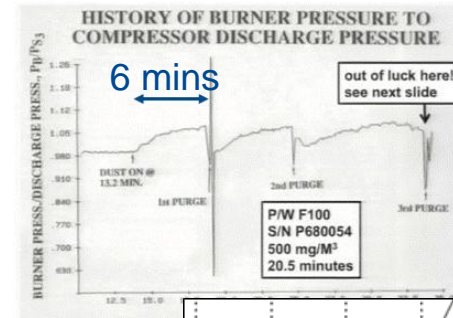
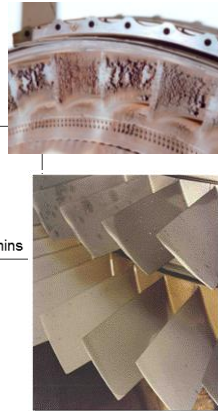
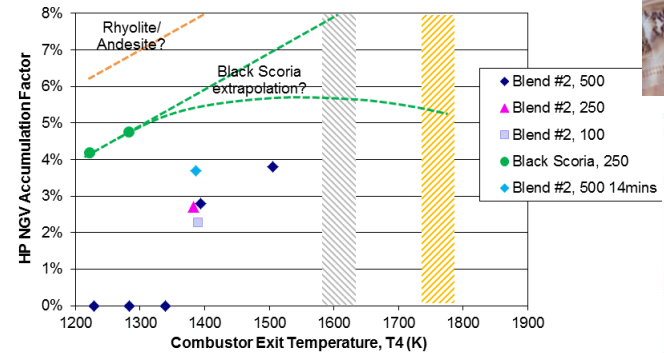
Reassessment of BA009 & KLM867 Events

- Turbine accumulation factors
 - Calspan data and CFD studies
- BA9 compressor erosion rate calculations
 - Brite-Euram and NEWAC erosion rate data
- Times-to-surge compared to Calspan/GE tests
- VA concentrations from a VEI 4 100-200 km from vent
 - Satellite measurements
 - Dispersion modelling
- Visibility evidence

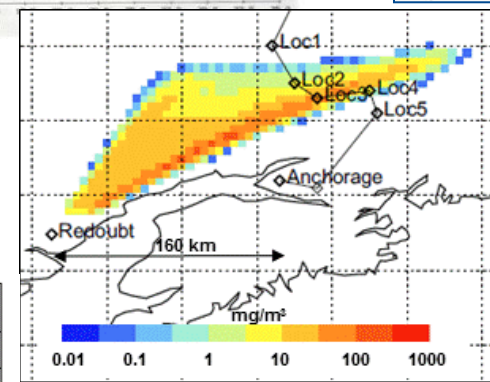
E15 Visibility Data - Environment Agency of Iceland 2010

C [mg/m ³]	$V = 1600/C$ [m]
2	800
20	80
200	8
2000	0.8

T4 vs NGV Accumulation Factor After 7 mins Exposure to Blend#2 or Black Scoria (concentrations in the legend are in mg/m³)



Satellite total column load [g/m²] – Meteo France

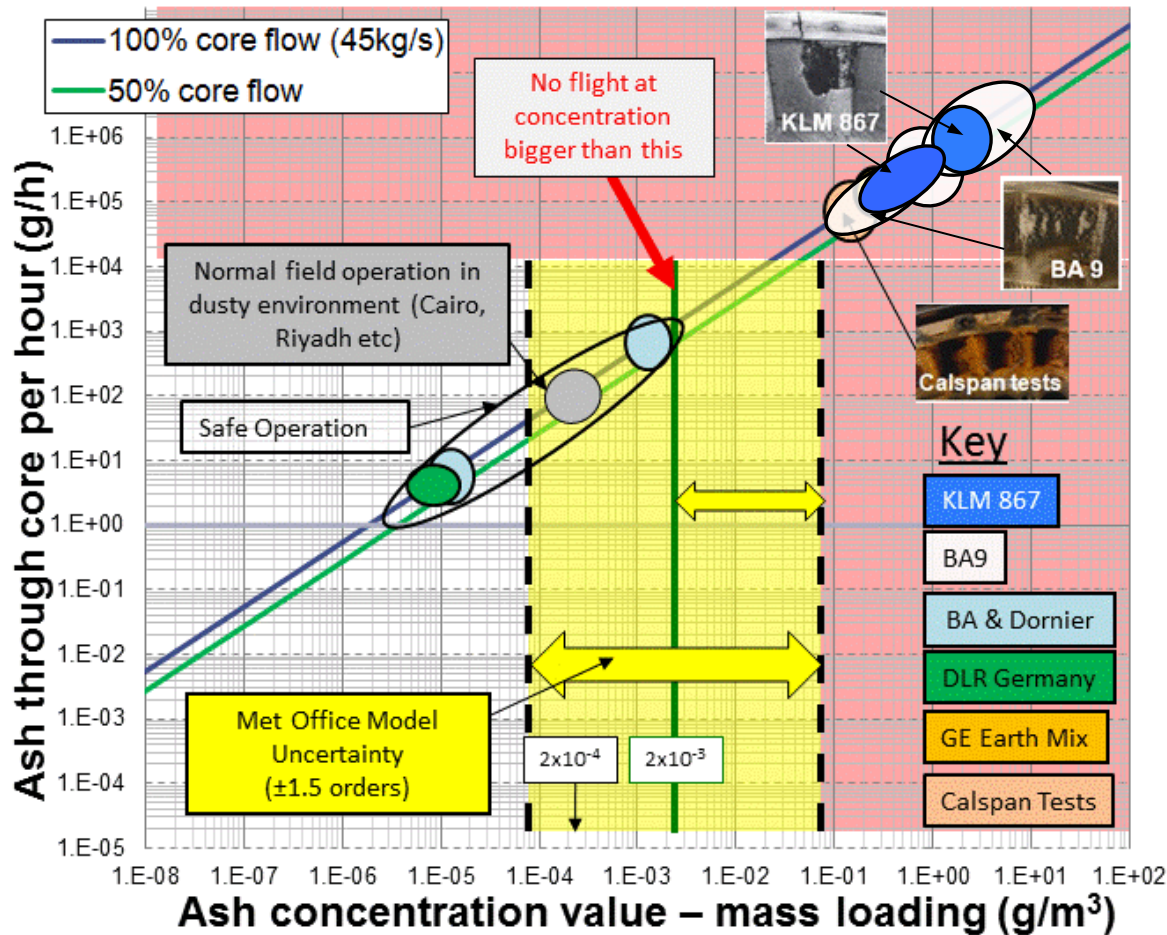


KLM867 Event Modelled by MetOffice



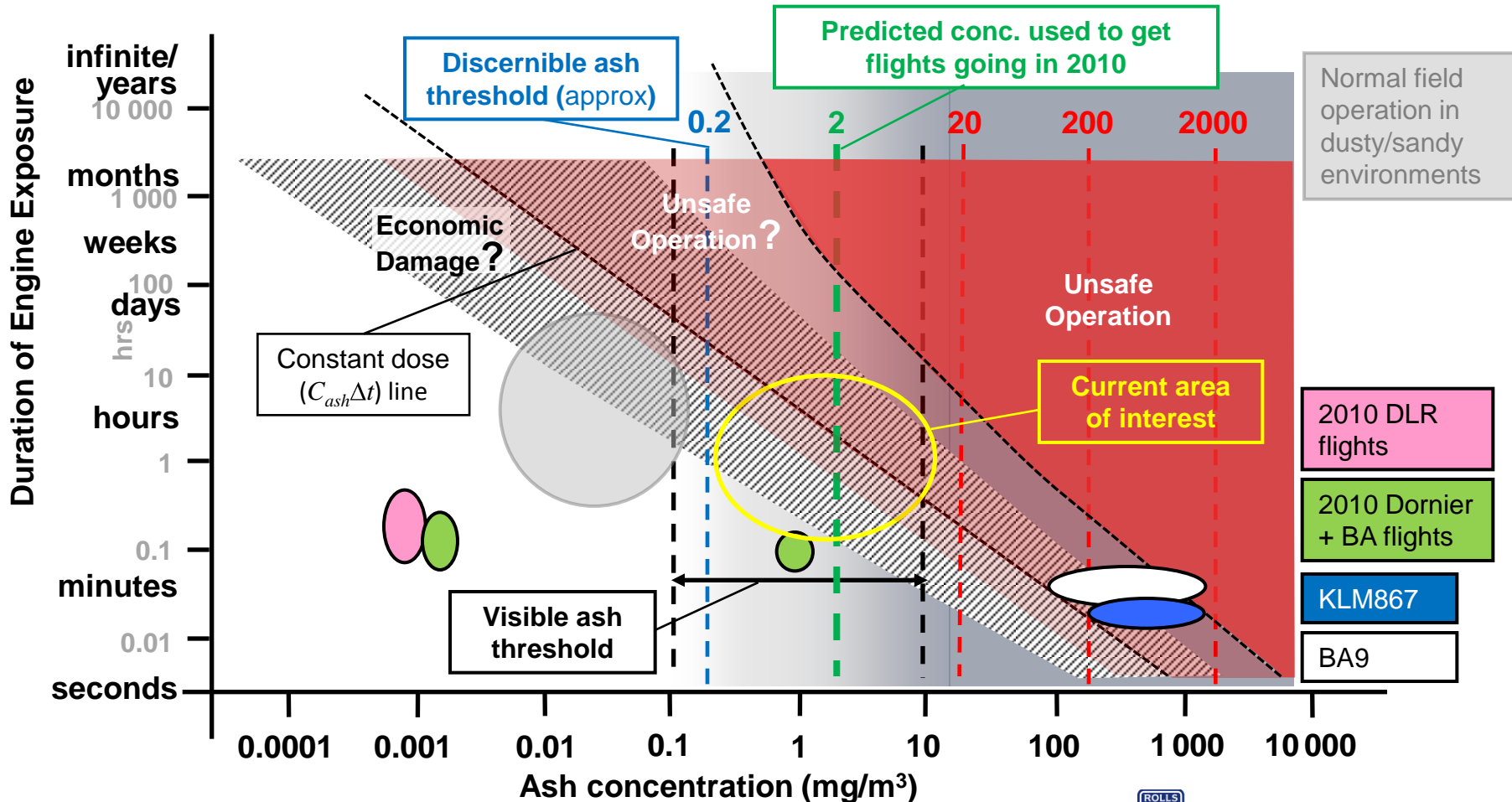
Reassessment of BA009 & KLM867 Events

- 2010 engine 'Safe-to-Fly' Chart - 2012 Revision



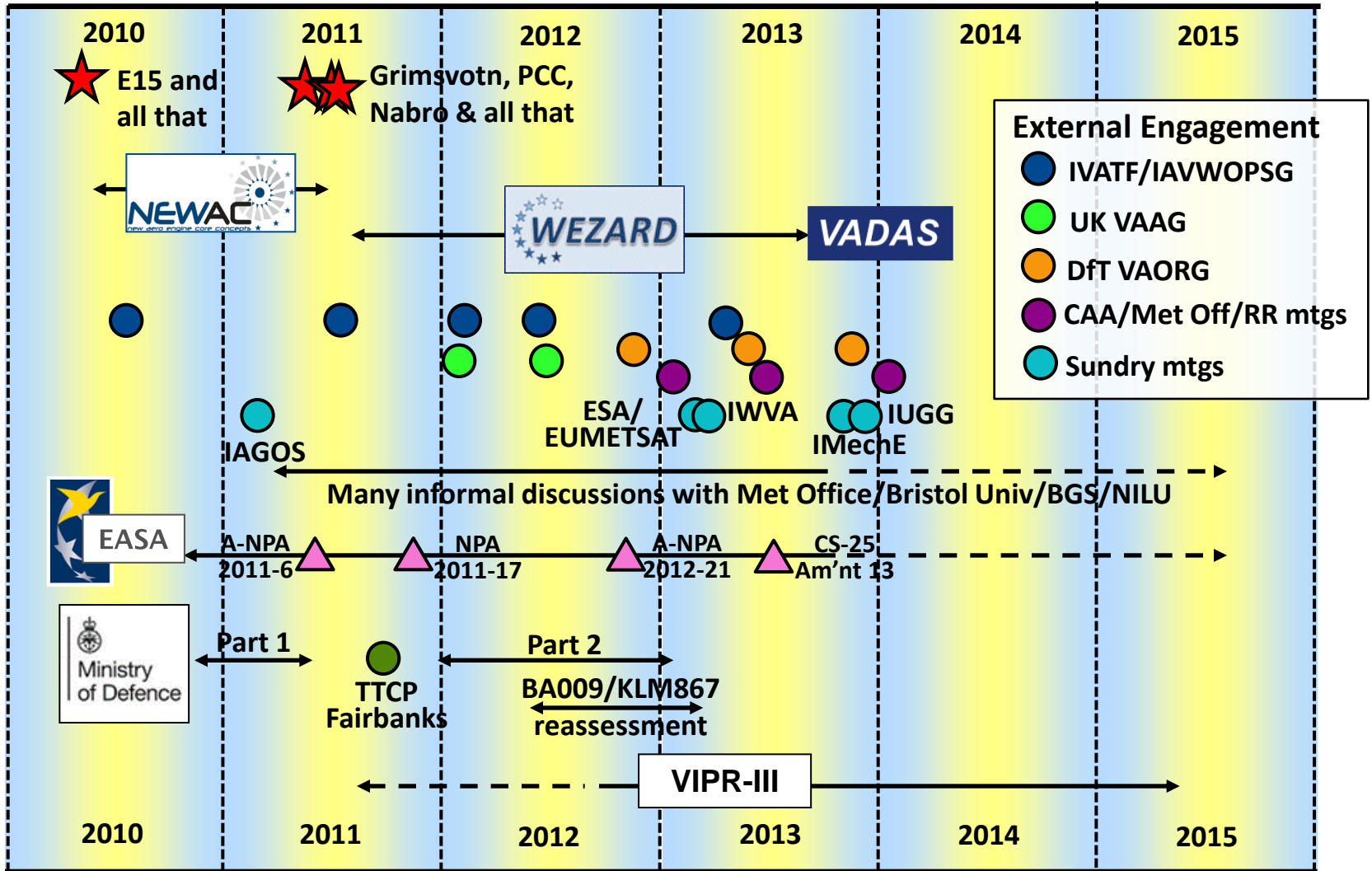
Reassessment of BA009 & KLM867 Events

- Duration of exposure v Ash concentration chart – a cartoon (Requested and funded by MoD)



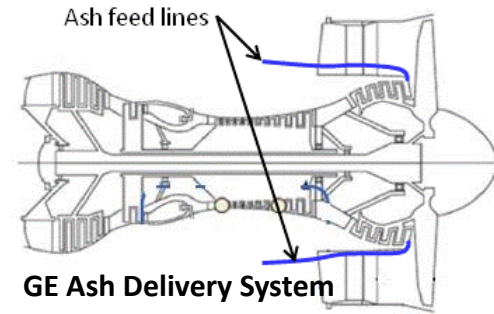
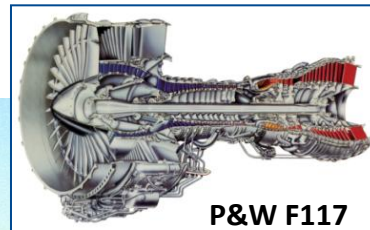
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Rolls-Royce Activities 2010-2013



Vehicle Integrated Propulsion Research

- VIPR
 - NASA/USAF Engine Health Monitoring (EHM) technology development
 - Volcanic ash (VIPR-III) is a good way to deteriorate an engine



VIPR-III Participants



Vehicle Integrated Propulsion Research

VIPR-III Key Questions:

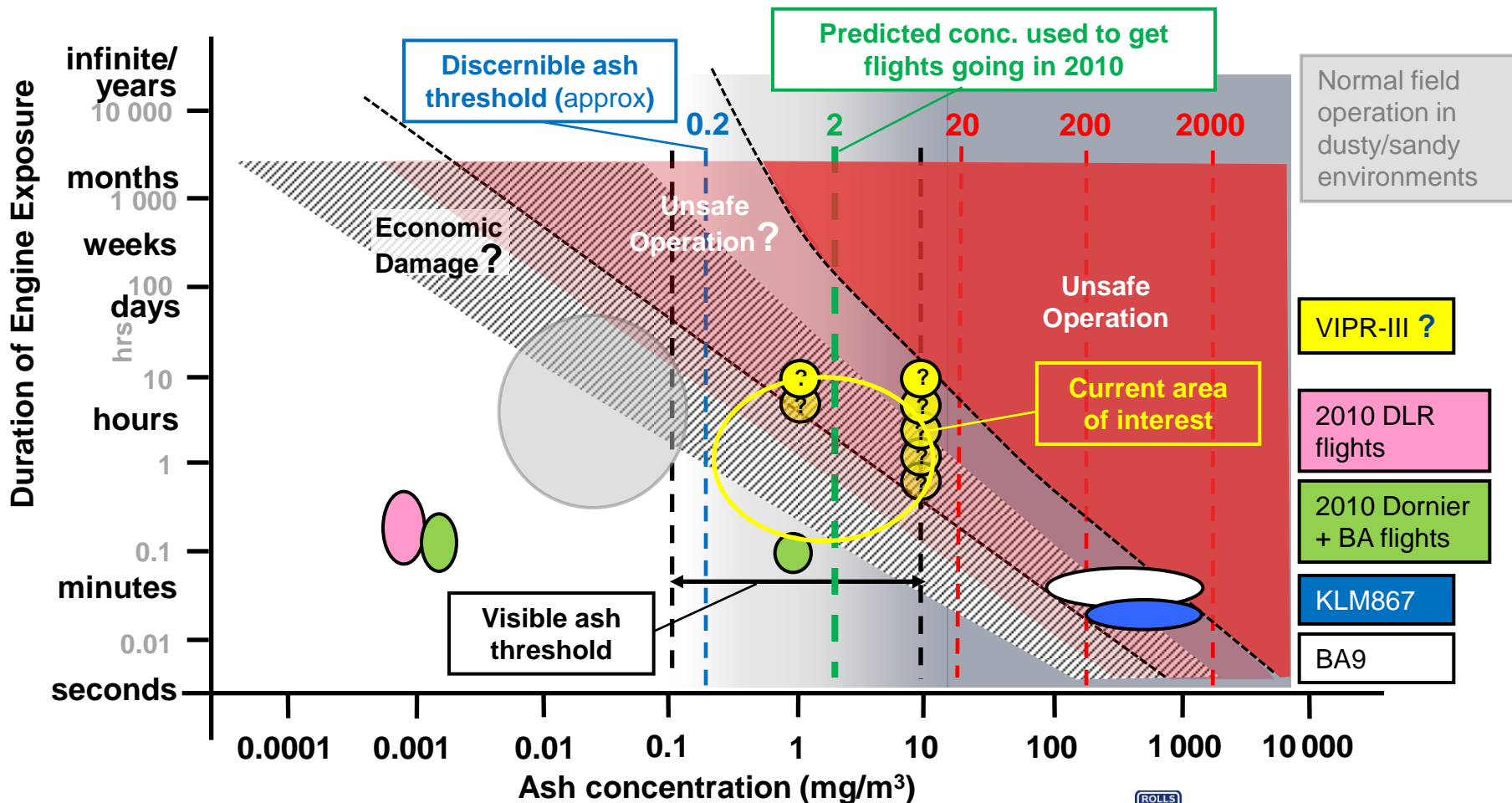
- FAA – Exposure to low concentration visible ash; safety or economic damage concern?
- What type of ash to use; fresh ash or 7,000 year old ash?
 - Mt Mazama (Crater Lake, Oregon)
 - Sakurajima ash
 - Eyjafjallajokull ash
- What ash concentrations to run test to?



Vehicle Integrated Propulsion Research

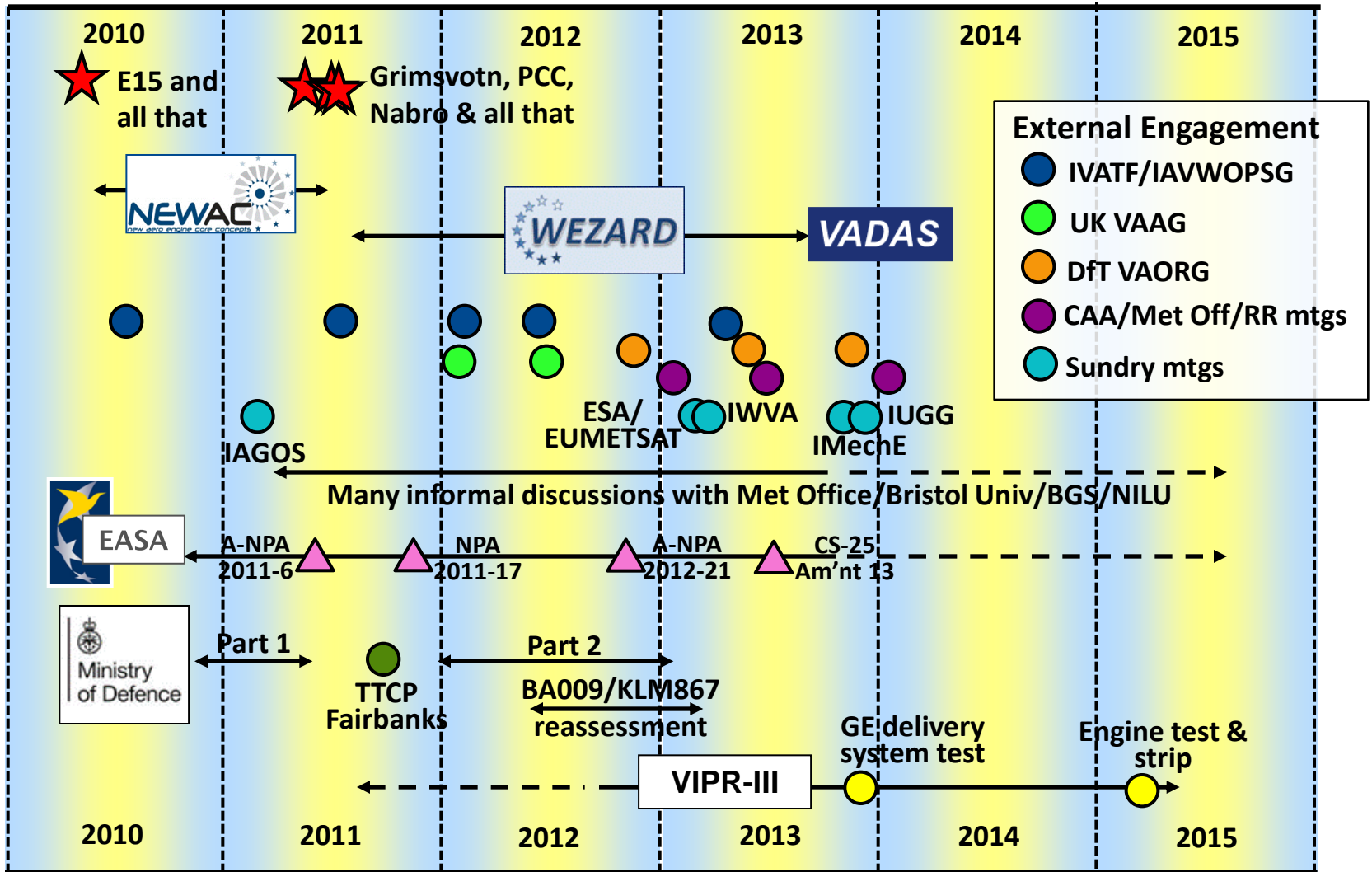
- VIPR-III Test points?

MoD Requested & Funded
Duration of Exposure v Ash Concentration Chart



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Rolls-Royce Activities 2010-2013



Current Position & Conclusions

- Since 2010 work has continued on improving the engine manufacturers' understanding of the volcanic ash problem:
 - Better understanding of what we know and don't know
 - Better understanding of what it would take to improve our knowledge – should it be required
- There are various international initiatives running to address some of the gaps in our knowledge
 - Modelling and measurement of ash clouds – e.g. VADAS, ESA/EUMETSAT, ...
 - Engine effects – e.g. VIPR-III
- EASA regulations have evolved slightly
and finally...
- We are in a better place than we were in April 2010 - discuss



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